

Design Note – DN05031/D

25 watt Offline Hi-Power Factor LED Driver

ON Semiconductor

Device	Application	Input Voltage	Output Power	Topology	I/O Isolation
NCL30000	LED Driver	90 – 305 V ac	25 watts	Flyback	Yes

Output Current	700 mA	
Ripple	413 mA pk-pk	
Nominal Voltage	36 volts	
Max Voltage	44 volts	

Typical Power Factor	0.997	
Typical THDi	5.6%	
Typical Efficiency	88.0%	
Inrush Limiting / Fuse	1 Amp fuse	
Operating Temp. Range	-40 to 70 °C	

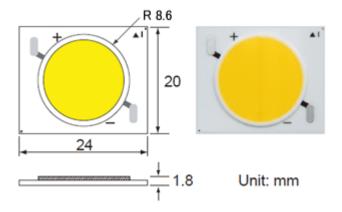
Circuit Description

Recently, new generations of high power chip-on-board LED products have entered the markets that integrate a large number of LED on a single substrate. These devices have high lumen output and can be optimized for either high efficacy or high CRI with a wide range of color temperatures so they can be used in indoor applications like retail downlighting as well as outdoor applications like wall washers for example.

The focus of this design note is the development of an offline, high power factor corrected single stage driver which can support extended wide AC mains from 90-305 V ac. This addresses standard global AC line voltages as well as the 277 V ac commercial input required for the United States.

High power factor and low harmonic content are typically required for commercial lighting. In the US, LED luminaires that meet Energy star requirements need to have a PF \geq 0.9 and globally EN61000-3-2 Class C lighting requirements define lower thresholds for harmonic currents when the input power is > 25 W.

One example of this class of LEDs is the Sharp Mega ZENIGATA family. For this design, the 25 watt version was selected which consists of an array of 168 LEDs which comprises 14 strings of 12 LEDs in series. Since this appears as a single LED assembly, a single channel constant current driver is required.



The Sharp GW5D series (image above) is rated at typically 2300-2600 lumens at 25 °C case temperature when driven at 700 mA and the forward voltage range is 34-40 V dc under those conditions.

Shown below are the design guidelines for this driver:

Input range: 90 – 305 V ac
Output current: 700 mA
Output voltage: 36 volts typical

Efficiency: >87%Power Factor: >0.95Isolated Output

Open/Short Circuit protection

The NCL30000LED3GEVB demonstration board was used as the development platform. This demo board was selected as it provides wide input voltage range covering 100 to 277 volt applications with applicable tolerance.

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The low profile design provides a compact solution. The high efficiency of this converter minimizes thermal issues. With a few modifications, this demo board will provide the increased power and exceed the performance objectives.

Note that the original transformer for this demo board was designed to accommodate 4-15 series LEDs at up to 18 watts of output power. By targeting a specific number of LEDs, the power available from the same size core can be increased. Transformer construction details are provided at the end of this document.

The open load protection threshold of the original board was reduced due to lower output voltage for this LED module. D12 was changed to 43 V.

Power switch maximum on-time capacitor C9 controls the minimum ac line input voltage. The redesigned transformer requires a shorter maximum on-time at this power level. C9 was changed to 390 pF.

High power factor single stage converters generally have no energy storage in the primary side circuit. As such, storage is required on the secondary side and typically in the form of capacitance in parallel with the LED load. Ripple current is nearly sinusoidal at twice the applied ac input frequency. The ripple amplitude is inversely proportional to the total capacitance, that is, increasing the filter capacitance will reduce ripple current.

Maximum forward current for this LED is 1050 mA. Subtracting the target output current of 700 mA nets a difference of 350 mA. Ripple current must therefore be limited to 350 mA peak or 700 mA peak-to-peak to stay within the manufacturers rating.

Two 470 μ F capacitors were used in order to maintain the low profile design. Testing shows this capacitance results in ripple current of up to 480 mA peak-to-peak with 100 V ac 60 Hz input as shown in Figure 1. The zero reference is indicated on the first horizontal gradicule.

The output current sense resistor R29 was reduced from 0.2 ohms to 0.1 ohms to provide the required 700 mA average output current. Two resistors were connected in parallel for thermal spreading.

Converter startup time is controlled by the bias capacitor C8 and the startup resistors. For this application, the startup resistors R12 and R13 were increased in value to reduce dissipation. This increases the converter startup time somewhat.

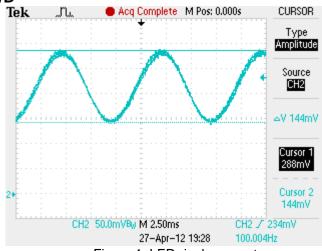


Figure 1: LED ripple current

The power switching FET was changed to a higher current device to support the increased output power level. Current sense resistor R20 was reduced in value due to higher primary current. In addition, the output rectifier was changed to a Schottky type to reduce power loss and increase efficiency.

Increased power level means the input filter must support more switching current. The filter capacitors were increased to minimize ripple voltage and maintain compliance with conducted EMI limits. Capacitors C1 and C2 were increased to 100 nF and C4 was increased to 220 nF.

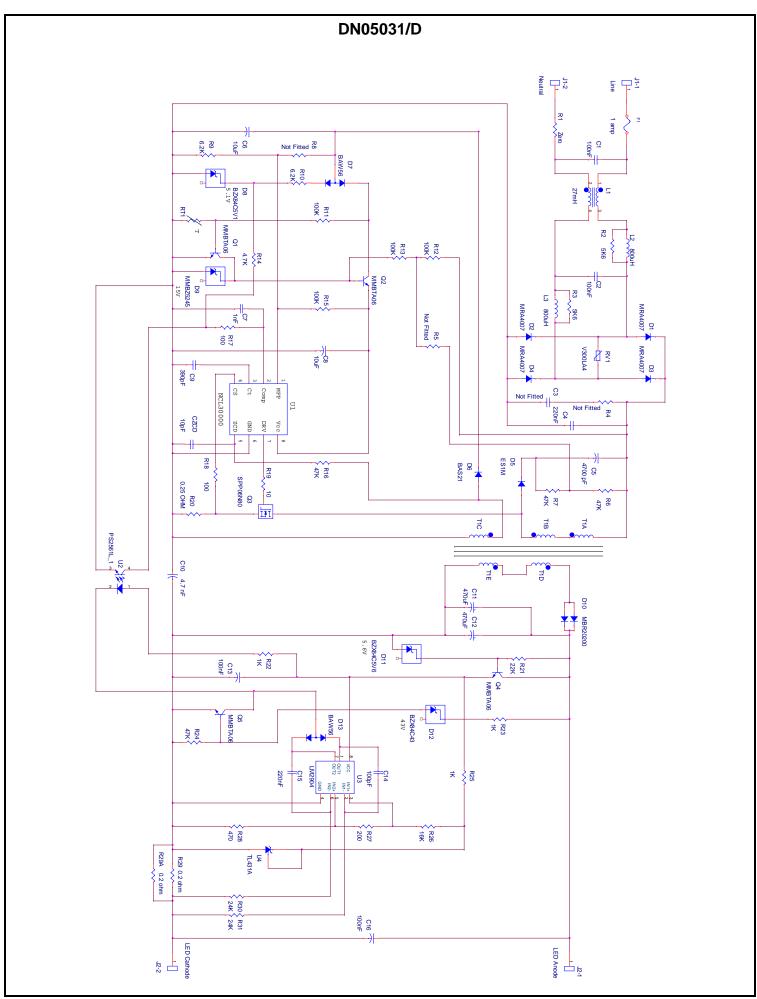
High power factor is maintained by operating in critical conduction mode (CrM). In the case of the NCL30000, this is accomplished with a constant on-time architecture. Details of operation can be found in Application Note <u>AND8451</u>. Moreover, line harmonics in compliance with JIS/EN61000-3-2 Class C are easily met, as shown in Figure 2.

Power factor and Total Harmonic Distortion of input current are shown in Figure 3. PF exceeds the target value and for operation below 140 V ac is above 0.99.

Efficiency over the input line range is shown in Figure 4. For the range of 115 to 230 V ac, efficiency is well above target being greater than 88%. Note that the LED current remains virtually unchanged over the entire input voltage range.

A scan of conducted emissions shows greater than 6 dB of margin for the CISPR 22 Class B limits. See Figure 5.

A bill of materials is provided in Figure 6. The highlighted components have been changed from the standard demo board. Details on power transformer construction are provided at the end of this document.



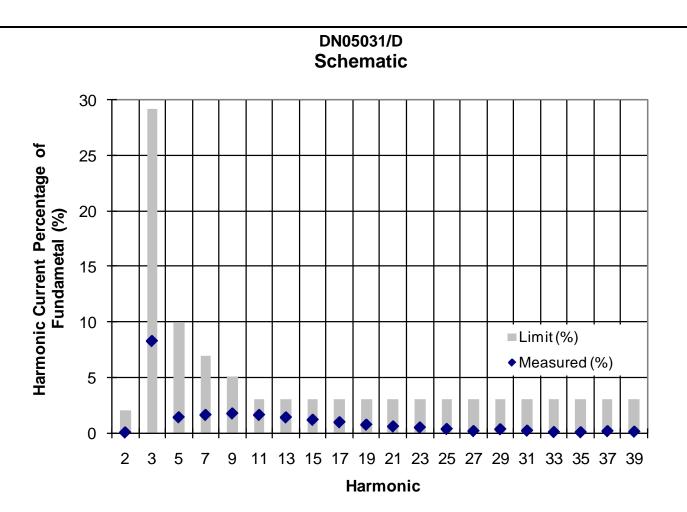
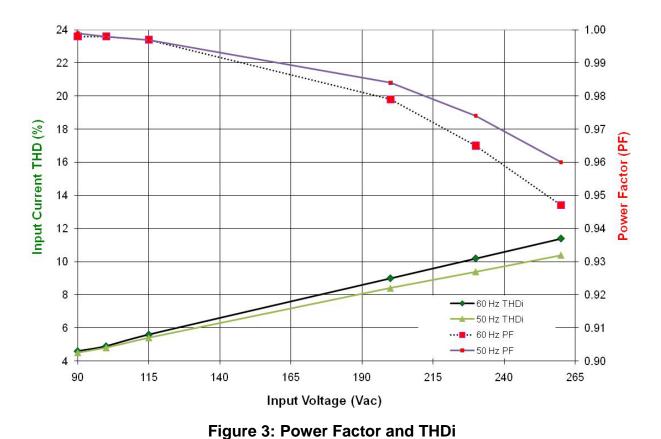


Figure 2: EN61000-3-2 Class C Input Current Harmonic Test (Vin=230 Vac, 50 Hz, lout =704 mA @36.1V)



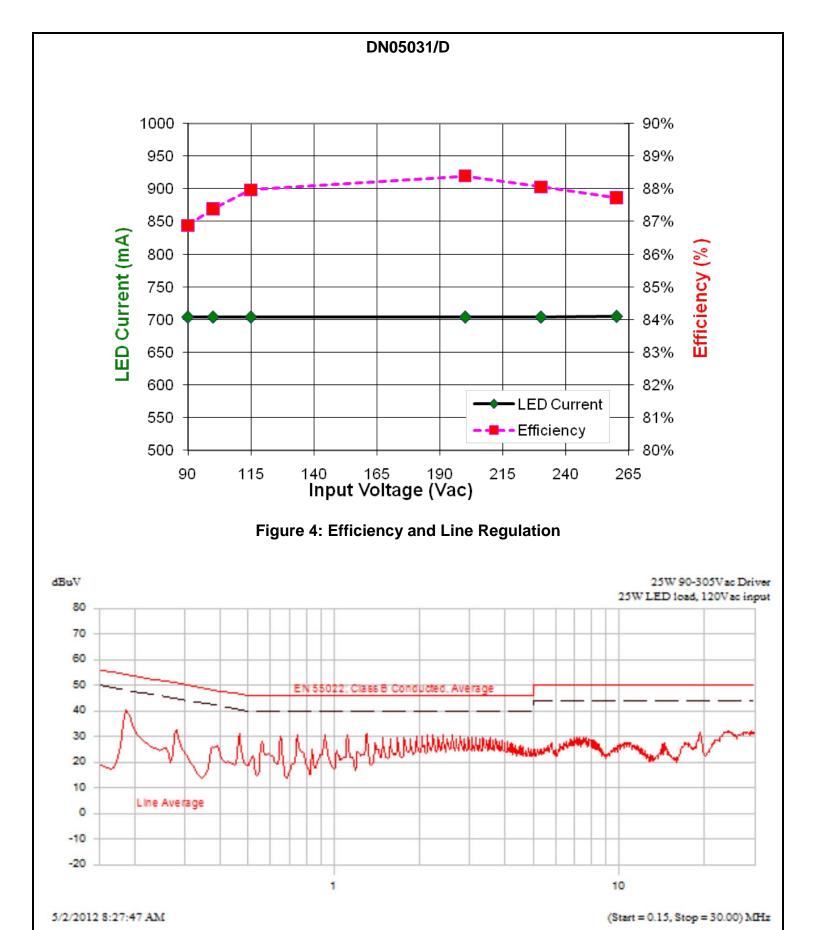


Figure 5: Conducted EMI Signature (Average Scan)

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Designator	Value	Description	Footprint	Manufacturer	Part Number	
C1, C2	100nF	300 VAC X1 Polyester Film	Box	Panasonic	ECQ-U3A104MG	
C3	202 =	Not Fitted			500 110100 1111	
C4	220nF	250/275VAC Polyester Film	Box	Panasonic	ECQ-U2A224ML	
C5 C6 C8	4700 pF	Ceramic 2000V Y5U	Radial Disc	AVX	5SS472SBHCA	
C6 C8 C7	10uF 1nF	50V Electrolytic, 5mm dia 50V Ceramic X7R	Radial	Panasonic	EEU-EB1H100S	
C7 C9			0603 SMD 0603 SMD	Panasonic Murata	ECJ-1VB1H102K	
CZCD	390pF 10pF	50V Ceramic C0G,NPO 50V Ceramic C0G,NPO	0603 SMD	Murata	GRM1885C1H391JA01D GRM1885C1H1000JA01D	
C10	4.7 nF	250VAC Y5U X1Y1 (LS=10mm)	Radial	Panasonic		
C10 C11 C12	4.7 HF 470uF	63V Aluminum Electrolytic Y5U	Radial	Panasonic	CD16-E2GA472MYNS ECA-1JHG471	
C13	100nF	25V Ceramic X7R	0603 SMD	Panasonic	ECJ-1VB1E104K	
C14	100m	50V Ceramic COG,NPO	0603 SMD	Panasonic	ECJ-1VC1H101J	
C15	220nF	25V Ceramic X7R	1206 SMD	Panasonic	ECJ-3VB1E224K	
C16	100nF	100V Ceramic X7R	1206 SMD	Panasonic	ECJ-3YB2A104K	
D1 D2 D3 D4	MRA4007	Rectifier,1000V,1A	SMA	ON Semiconductor	MRA4007T3	
D5	ES1M	Fast Rectifier 1A 1000V	SMA	Micro Commercial	ES1M	
D6	BAS21	250V,200mA	SOT23	ON Semiconductor	BAS21LT1G	
D7 D13	BAW56	70V,200MA	SOT23	ON Semiconductor	BAW56LT1G	
D8	BZX84C5V1	5.1V ZENER	SOT23	ON Semiconductor	BZX84C5V1LT1G	
D9	MMBZ5245	15V ZENER	SOT23	ON Semiconductor	MMBZ5245BLT1	
D10	MBR20200	Schottky, 200V 20A	TO-220	ON Semiconductor	MBR20200CTG	
D11	BZX84C5V6	5.6V ZENER	SOT23	ON Semiconductor	BZX84C5V6LT1G	
D12	BZX84C43	43V ZENER	SOT23	ON Semiconductor	BZX84C43LT1G	
F1	-	Slow Blow 1A TE5 Series	Axial	Littelfuse	3691100044	
J1, J2	_	Screw Connector (0.2" Pitch)	Through Hole	Weidmuller	1716020000	
L1	27mH	Common Mode Choke	Through Hole	Wurth Midcom	7446620027	
L2,L3	800uH	Shielded radial inductor	Through Hole	Renco	RL-8054-3-821KR38-S	
22,23			Timoagiiiiolo			
Q1 Q2 Q4 Q5	MMBTA06	NPN, 80V, 500mA	SOT23	ON Semiconductor	MMBTA06LT1G	
Q3	SPP06N80	N-Channel 800V,6A, 0.9R	TO-220	Infineon	SPD06N80C3	
R1	0 ohm	Wire Jumper	-	-	-	
R2,R3	5K6	1/10W	0603 SMD	Panasonic	- ERJ-3GEYJ562V	
R4 R5		Not Fitted				
R6 R7	47K	1/4W	1206 SMD	Panasonic	ERJ-8GEYJ473V	
R11 R15	100K	1/10W	0603 SMD	Panasonic	ERJ-3EKF1003V	
R12 R13	100K	1/4W	1206 SMD	Panasonic	ERJ-8GEYJ104V	
R9 R10	6K2	1/10W	0603 SMD	Panasonic	ERJ-3EKF6201V	
R14	4K7	1/10W	0603 SMD	Panasonic	ERJ-3EKF4701V	
R16 R24	47K	1/10W	0603 SMD	Panasonic	ERJ-3EKF4702V	
R17 R18	100	1/10W	0603 SMD	Panasonic	ERJ-3EKF1000V	
R19	10	1/10W	0603 SMD	Panasonic	ERJ-3EKF10R0V	
R20	0.25	1/4W	1206 SMD	Yageo	PT1206FR-070R25L	
R21	22K	1/4W	1206 SMD	Panasonic	ERJ-8GEYJ223V	
R22 R23 R25	1K	1/10W	0603 SMD	Panasonic	ERJ-3EKF1001V	
R26	16K	1/10W	0603 SMD	Panasonic	ERJ-3EKF1602V	
R27	200	1/10W	0603 SMD	Panasonic	ERJ-3EKF2000V	
R28	470	1/10W	0603 SMD	Panasonic	ERJ-3EKF4700V	
R29	0.2	1/4W	1206 SMD	Rohm Semi	MCR18EZHFLR200	
R29A	0.2	1/4W	1206 SMD	Rohm Semi	MCR18EZHFLR200	
R30 R31	24K	1/10W	0603 SMD	Panasonic	ERJ-3EKF2402V	
RT1	PRF21BC	PTC 470 OHM 85C	0603 SMD	Murata	PRF18BE471QB1RB	
RV1	V300LA4P	300V 25 Joule (LS= 7mm)	Radial	Littelfuse	V300LA4P	
U1	NCL30000	Single Stage PFC LED Driver	SOIC8	ON Semiconductor	NCL30000DR2G	
U2	PS2561L_1	80V, 50mA	SMT4	NEC Electronics	PS2561L-1	
U3	LM2904	Dual Op Amp	SOIC8	ON Semiconductor	LM2904DR2G	
U4	TL431A	Programmable Reference	SOIC8	ON Semiconductor	TL431ACDG	
T1	XFMR	Transformer, EFD25, 25 watt	EFD25	Custom		
		,				

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MAGNETICS DESIGN DATA SHEET

Project / Customer: NCL30000 8May12

Part Description: 25 Watt 37 Volt LED Driver; Full range

Schematic ID: T1 Inductance: 750 uH

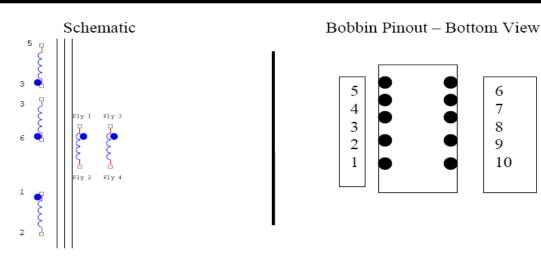
Bobbin Type: 10 pin horizontal CSH-EFD25-1S-10P

Core Type: EFD25/13/9-3C90

Core Gap: Gap for 750 uH, ~0.016 inches

Winding Number / Type Turns / Material / Gauge / Insulation Data				ge / Insulation Data		
Step	Winding	Start	Finish	Turns	Material	Notes
1	½Primary	6	3	32	#26	Wind in one layer
2	Insulate			2	Mylar Tape	
3	Secondary	Fly1	Fly2	12	#26 TEX-E	Wind bifilar with two
		Fly3	Fly4		Triple insulated	strands of wire. Fly leads
						exit top of bobbin over
						pins 6-10
4	Insulate			2	Mylar Tape	
5	½Primary	3	5	32	#26	Wind in one layer
6	Insulate			1	Mylar Tape	
7	Pri Bias	1	2	6	#30	Spread evenly in one layer
8	Insulate			3	Mylar Tape	
9	Assemble				Gap	Final core wrap
10	Shield				Copper	Add shield over core
11	Terminate				Bus wire	Ground shield to Pin 2
12	Insulate				Mylar Tape	Insulate shield

Hipot: 3KV from primary to secondary for 1 minute.



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