# **Bi-Directional, Low-Side Phase Current Sensing with** Integrated Over-Current Detection

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Sensors are critical in a motor control application. Sensors provide valuable information such as torque, temperature, position and speed. Today's advancements in sensor technologies have enabled improvements in accuracy, performance, cost and reliability. Today's technology also allows for integration of multiple features within a sensor that are focused on solving system level challenges. In motor control, several sensors are being used for feedback and protection. One of the key components for motor control feedback and protection is the current sense amplifier.

#### Low-side Phase Current Sensing

In a motor control for DC brushed or brushless drive architectures, low-side current sensing is one of the most cost effective solutions to measure currents due to lower common mode. Low-side sensing is accomplished using an external shunt connected between the controller ground and the system ground as shown in Figure 1. One of the fundamental requirements for using low-side sensing is that the amplifier should be able to support common mode voltages below ground. As the external shunt is connected between the controller ground and system ground, its is critical that the layout of the shunt and current sense amplifier be optimized to maximize current measurement accuracy. Current sense amplifiers from Texas Instruments are specifically designed and factory trimmed to ensure the overall system errors.





# TEXAS INSTRUMENTS

## **Bi-Directional Low-Side Phase Current Sensing**

In a motor control application, especially for higher power systems, it is critical that the motor is very well protected against excessive currents. When excessive currents are passed through the motor due to overheating, the coil within the motor can cause failures leading to a permanent motor damage. Figure 2 illustrates that when the controller switches from phase1 to phase2, for a brief period of time the motor acts as an alternator dumping current back into the controller. For this purpose it is important that a bidirectional current sense amplifier be implemented to monitor and protect the motor as well as the controller.



Figure 2. Varying Load Reference

## **Over Current Protection**

One of the key features that is implemented in motor control circuitry is over current protection (OCP). In the system the output current from low-side is sampled by the ADC in the processor. If the processor detects the sampled output current has exceeded the threshold. the controller can be shutoff. While this is the simplest approach to achieve OCP the disadvantage with this implementation is the latency added by the ADC conversion. If faster protection is needed a dual comparator can be connected as shown in Figure 3. The two outputs of the comparator can easily be connected to the GPIO to trigger a shutdown command sequence or action when an alert is identified. One of the drawbacks of using the low-side sensing with dual comparator is the increase in the number of components needed to accomplish OCP.

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Figure 3. Discrete Current Sense Amplifiers And Comparators

The INA303 includes a high common-mode, bidirectional current-sensing amplifier and two highspeed comparators configured to detect overcurrent conditions. The INA303 comparators are in a window configuration. The device features an adjustable limit threshold range for each comparator set using an external limit-setting resistor. This current-shunt monitor can measure differential voltage signals on common-mode voltages that can vary from 0 V up to 36 V, independent of the supply. The open-drain alert outputs can be configured to operate in either a transparent mode (output status follows the input state) or in a latched mode (alert output is cleared when the latch is reset). The alert response time for comparator one is under 1  $\mu$ s while the alert response for comparator two is set through an external capacitor ranging from 3µs to 10s.

Figure 4 describes the configuration of INA303 in a low-side motor drive application for phase1. For phase2 and phase3 measurements two additional INA303 will be required. The INA303 has a maximum offset voltage of 35µV and a drift of 0.5µV/°C. Low offset, drift and gain error enable accurate measurements across temperatures. With an output slew rate of 4V/µs, the phase currents can be measured accurately at lower duty cycles with narrow pulses. A 1µs delay on ALERT1 and an adjustable delay on ALERT2 pin from 3µs to 10s enables optimization for various applications. . The Analog output of INA303 can be connected to the ADC of the processor. While the two comparator outputs can be connected to GPIOs of the processor. The threshold of the comparator1 can be set by RLIMIT1 resistor. The lower threshold for comparator2 can be set using RLIMIT2 resistor. This configuration can ensure that the motor and the controller can be protected against damage by ensuring the current remains within the safe operating region.



Figure 4. Low-Side sensing with INA303

#### Alternate device recommendations

The INA300 is another recommended device if the system requires only an over current feature. INA300 is a current sense comparator only. The INA300 has an option to select multiple response times. The fastest available response time is 10µs.

For applications requiring only a single over-current threshold the INA301 is the recommended device

Similar to the INA303, the INA302 can be used for applications where two over-current alerts are needed. For example if independent threshold levels are needed for a warning condition as well as a critical fault condition, the INA302 can be used. For applications that do not require the integrated comparator for on-chip over-current detection, use the INA181.

Fable 1. /	Alternate	Device	Recommendations
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Device	Optimized Parameter	Trade-Off
INA300	Package	No analog output, slower response
INA301	Response time, Package	Single alert
INA302	Warning & Critical Alert Capability	Not configured as a window comparator
INA181	Package: SC70-6 & SOT23-6, Lower Cost	Amplifier only

#### Table 2. Related TI TechNotes

SBOA162	Measuring Current To Detect Out-of-Range Conditions
SBOA163	High-Side Motor Current Monitoring for Over-Current Protection
SBOA168	Monitoring Current for Multiple Out-of- Range Conditions
SBOA190	Low-Side Current Sense Circuit Integration
SBOA192	External Current Sense Amplifiers vs Integrated On-Board Amplifiers for Current Sensing

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