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# AN-9121

## Smart Power Module, Motion 600 V SPM 2 Series User's Guide

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# 1. Introduction

This application note supports the 600-V rated Motion SPM® family. It should be used in conjunction with Motion SPM 2 datasheets, Fairchild's Motion SPM evaluation board user guides, and application notes listed in *Related Resources*.

## 1.1 Design Concept

Motion SPM® 2 series are developed to provide a minimized package and a low power consumption module with improved reliability. This is achieved by applying a new 600 V gate-driving high-voltage integrated circuit (HVIC), a new Insulated-Gate Bipolar Transistor (IGBT) of advanced silicon technology, and improved Direct Bonded Copper (DBC) substrate base transfer mold package. Motion SPM 2 achieves reduced board size and improved reliability compared to existing discrete solutions. Target applications are inverterized motor drives for industrial use,

such as air conditioners, general-purpose inverters, and serve motors.

A design advantage integrates an NTC thermistor for temperature measuring of power chips (e.g. IGBTs, Fast-Recovery Diode (FRDs) on the same substrate. Most customers want to know the exact temperature of power chips because temperature affects the quality, reliability, and longevity of products. This desire is thwarted because integrated power chips (e.g. IGBTs, FRD) inside modules operate in high-voltage conditions. Therefore, instead of directly sensing the temperature of power chips, customers have been using an external NTC thermistor for sensing the temperature of the module or heat-sink. This method doesn't accurately reflect the temperature of power components due to cost, but is simple. The NTC thermistor of the Motion SPM 2 series is integrated with the power chips on the same ceramic substrate and therefore more accurately reflects the temperature of power chips.

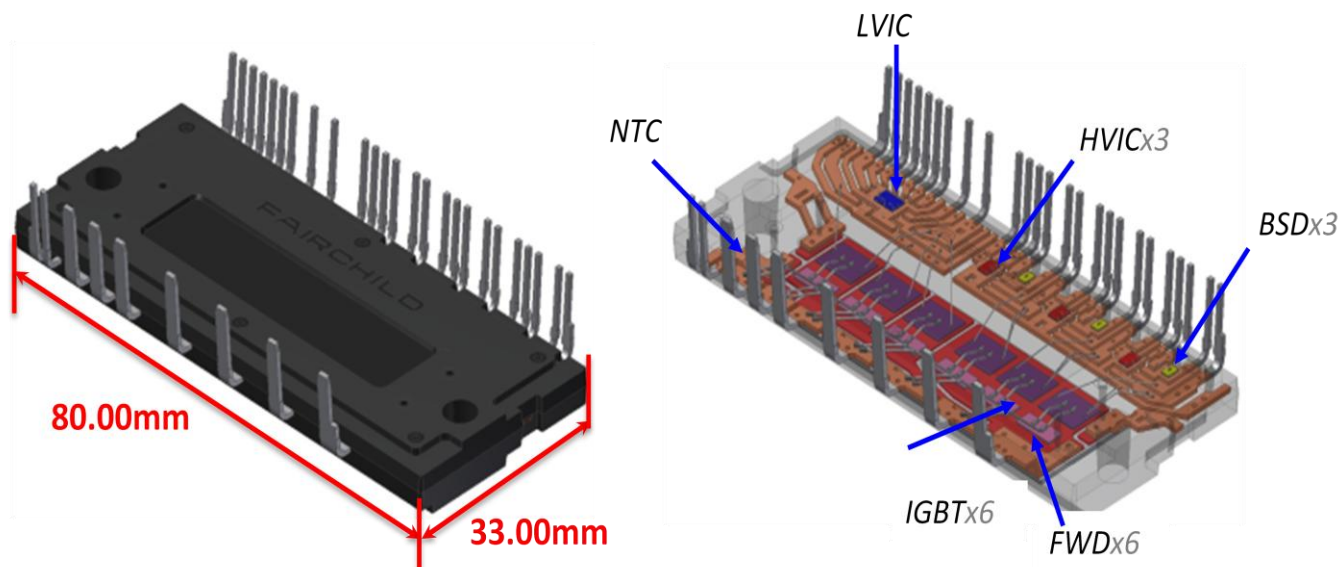


Figure 1. External View and Internal Structure of Motion SPM 2 Series

Table 1. Product Line-up and Target Application

Target Application	Fairchild Device	IGBT Rating	Motor Rating <sup>(1)</sup>	Isolation Voltage
Motor drives for industrial use, System air conditioners, General-purpose inverters, Servo motors	FNA23060	30 A / 600 V	2.2 kW / 220 V <sub>AC</sub>	V <sub>ISO</sub> = 2500 V <sub>RMS</sub> (Sine 60 Hz, 1-min. All Shorted Pins Heat Sink)
	FNA25060	50 A / 600 V	3.7 kW / 220 V <sub>AC</sub>	
	FNA27560	75 A / 600 V	5.5 kW / 220 V <sub>AC</sub>	

**Note:**

- These motor ratings are simulation results under following conditions: V<sub>AC</sub>=220 V, V<sub>DD</sub>=15 V, T<sub>C</sub>=100°C, T<sub>J</sub>= 150°C, f<sub>PWM</sub>=5 kHz, P<sub>F</sub>=0.8, M<sub>I</sub>=0.9, Motor efficiency=0.75, overload 150% for 1min. **These motor ratings are general ratings, so may be changed by conditions.**

## 1.2 Ordering Information

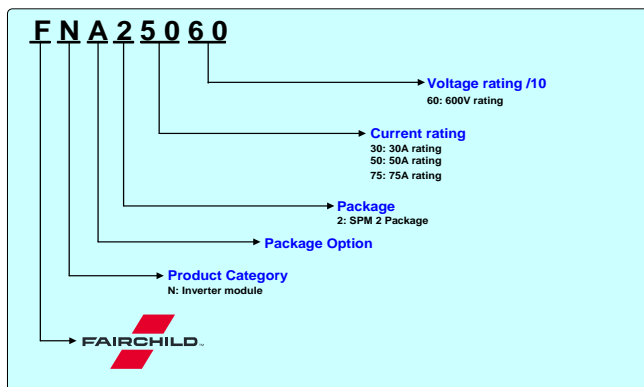


Figure 2. Ordering Information

## 1.3 Features and Integrated Functions

- DBC Substrate
  - Excellent Thermal Conductivity, Keeping 2500 Vrms Isolation Voltage from Pin to Heat Sink
- Integrated Components:
  - One-Channel HVIC (three HVIC) for High-Side IGBTs Control
  - Three-Channel LVIC (one LVIC) for Low-Side IGBTs Control
  - Six IGBTs / Diodes; Sense IGBTs for Low-Side
  - NTC Thermistor for Temperature Sensing
  - Bootstrap Diodes
- Control Drive Supply:
  - Single DC Supply Compatible Using Integrated Bootstrap Diode
- High-Side Gate Driver (One-Channel)
  - High-Voltage Level-Shift Circuit
  - Input interface: Active HIGH
  - Compatible with 3.3 V Controller Outputs
  - Under-Voltage Lockout without Fault Signal
- Low-Side Gate Driver (Three-Channel)
  - Input Interface: Active HIGH
  - Compatible with 3.3 V Controller Outputs
  - Under-Voltage Lockout with Fault Signal
  - Short-Circuit & Over-Current Protection
- Detecting Sense Current from External Resistor (RSC) with RSC Pin
- Soft Turn-off for Preventing Excessive Surge Voltage
- Controllable Fault-Out Duration by External Capacitor ( $C_{FOD}$ ) with CFOD Pin

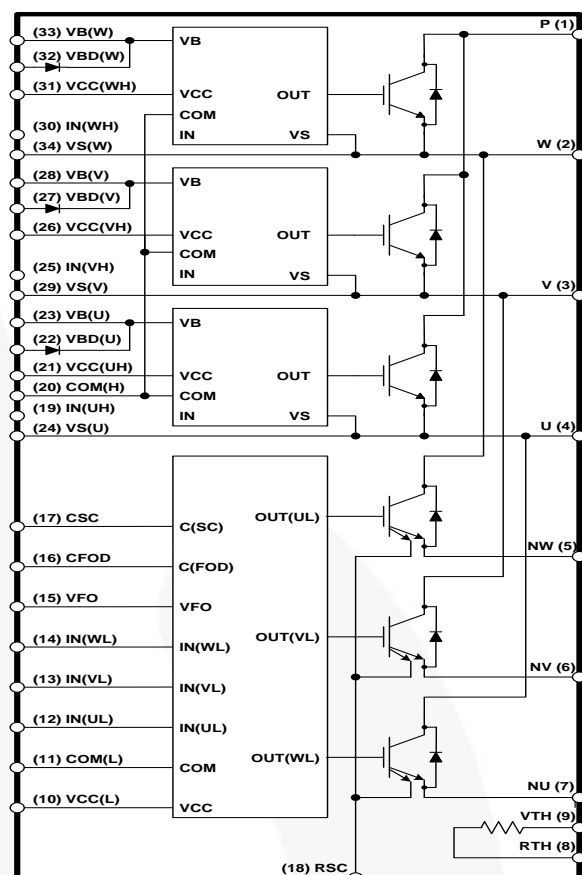


Figure 3. Internal Equivalent Circuit, Input / Output Pins

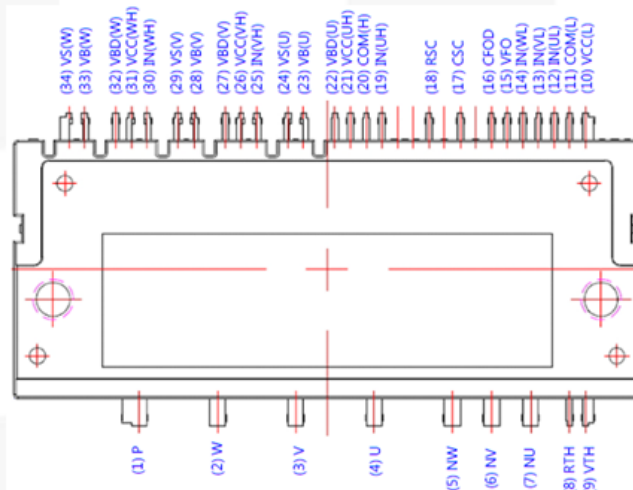


Figure 4. Package Top-View and Pin Assignment

## 2. Product Synopsis

This section discusses pin descriptions, electrical specifications, characteristics, and packaging.

**Table 2. Pin Description**

Pin Number	Name	Description
1	P	Positive DC Link Input
2	W	Output for W Phase
3	V	Output for V Phase
4	U	Output for U Phase
5	N <sub>W</sub>	Negative DC Link Input for W Phase
6	N <sub>V</sub>	Negative DC Link Input for V Phase
7	N <sub>U</sub>	Negative DC Link Input for U Phase
8	R <sub>TH</sub>	Series Resistor for Thermistor (Temperature Detection)
9	V <sub>TH</sub>	Thermistor Bias Voltage
10	V <sub>CC(L)</sub>	Low-Side Bias Voltage for IC and IGBT Driving
11	COM <sub>(L)</sub>	Low-Side Common Supply Ground
12	IN <sub>(UL)</sub>	Signal Input for Low-Side U Phase
13	IN <sub>(VL)</sub>	Signal Input for Low-Side V Phase
14	IN <sub>(WL)</sub>	Signal Input for Low-Side W Phase
15	V <sub>FO</sub>	Fault Output
16	C <sub>FOD</sub>	Capacitor for Fault Output Duration Selection
17	C <sub>SC</sub>	Capacitor (Low-Pass Filter) for Short-Circuit Current Detection Input
18	R <sub>SC</sub>	Resistor for Short-Circuit Current Detection
19	IN <sub>(UH)</sub>	High-Side Common Supply Ground
20	COM <sub>(H)</sub>	No Connection
21	V <sub>CC(UH)</sub>	High-Side Bias Voltage for U Phase IGBT Driving
22	V <sub>BD(U)</sub>	Anode of Bootstrap Diode for High-Side U Phase
23	V <sub>B(U)</sub>	High-Side Bias Voltage for U Phase IGBT Driving
24	V <sub>S(U)</sub>	High-Side Bias Voltage Ground for U Phase IGBT Driving
25	IN <sub>(VH)</sub>	Signal Input for High-Side V Phase
26	V <sub>CC(VH)</sub>	High-Side Bias Voltage for V Phase IC
27	V <sub>BD(V)</sub>	Anode of Bootstrap Diode for High-Side V Phase
28	V <sub>B(V)</sub>	High-Side Bias Voltage for V Phase IGBT Driving
29	V <sub>S(V)</sub>	High-Side Bias Voltage Ground for V Phase IGBT Driving
30	IN <sub>(WH)</sub>	Signal Input for High-Side W Phase
31	V <sub>CC(WH)</sub>	High-Side Bias Voltage for W Phase IC
32	V <sub>BD(W)</sub>	Anode of Bootstrap Diode for High-Side W Phase
33	V <sub>B(W)</sub>	High-Side Bias Voltage for W Phase IGBT Driving
34	V <sub>S(W)</sub>	High-Side Bias Voltage Ground for W Phase IGBT Driving

## 2.1 Detailed Pin Definition & Notification

- High-side bias voltage pins for driving the IGBT / high-side bias voltage ground pins for driving the IGBTs:
  - Pins:  $V_{B(U)}-V_{S(U)}$ ,  $V_{B(V)}-V_{S(V)}$ ,  $V_{B(W)}-V_{S(W)}$
  - These are drive power supply pins for providing gate drive power to the high-side IGBTs.
  - By virtue of the ability of bootstrap, the circuit scheme is that no external power supplies are required for the high-side IGBTs.
  - Each bootstrap capacitor is charged from the  $V_{CC}$  supply during ON state of the corresponding low-side IGBT.
  - To prevent malfunctions caused by noise and ripple in the supply voltage, a low-ESR, low-ESL filter capacitor should be mounted very close to these pins.
- Low-Side Bias Voltage Pin / High-Side Bias Voltage Pins:
  - Pins:  $V_{CC(L)}$ ,  $V_{CC(WH)}$ ,  $V_{CC(VH)}$ ,  $V_{CC(UH)}$
  - These are control supply pins for the built-in ICs.
  - These four pins should be connected externally.
  - To prevent malfunctions caused by noise and ripple in the supply voltage, a low-ESR, low-ESL filter capacitor should be mounted very close to these pins.
- Low-Side Common Supply Ground Pins:
  - Pins:  $COM_{(L)}$ ,  $COM_{(H)}$
  - These are supply ground pins for the built-in ICs.
  - These two pins should be connected externally.
  - **Important!** To avoid noise influences, the main power circuit current should not be allowed to flow through this pin.
- Anode Pins of Bootstrap Diode:
  - Pins:  $V_{BD(UH)}$ ,  $V_{BD(VH)}$ ,  $V_{BD(WH)}$
  - These are pins to connect internal bootstrap diode for each high-side bootstrapping.
  - External resistor should be connected between these pins and each  $V_{CC(xH)}$ .
- Signal Input Pins:
  - Pins:  $IN_{(UL)}$ ,  $IN_{(VL)}$ ,  $IN_{(WL)}$ ,  $IN_{(UH)}$ ,  $IN_{(VH)}$ ,  $IN_{(WH)}$
  - These pins control the operation of the built-in IGBTs.
  - They are activated by voltage input signals. The terminals are internally connected to a Schmitt-trigger circuit composed of 5 V-class CMOS.
  - The signal logic of these pins is active HIGH. The IGBT associated with each of these pins is turned ON when a sufficient logic voltage is applied to these pins.
- The wiring of each input should be as short as possible to protect the Motion SPM 2 against noise influences.
- To prevent signal oscillations, a RC coupling as illustrated in Figure 48 is recommended.
- Resistor Connection Pin for Short-Circuit Current Detection
  - Pin:  $R_{SC}$
  - Low-side sense IGBT current flows through this pin. Short-circuit and over-current can be detected at this pin through an external resistor. (refer to Figure 48)
  - If using three shunt resistors at N terminals for OCP and SCP without sense detecting from RSC, RSC should be connected to COM.
- Short-Circuit and Over-Current Detection Input Pin
  - Pin:  $C_{SC}$
  - The current sense current detecting resistor ( $R_{SC}$ ) should be connected between CSC and COM pins to detect over-current and short-circuit current. (refer to Figure 48).  
The shunt resistor should be selected to meet the detection levels matched for the specific application. The RC filter should be connected to the CSC pin to eliminate noise.
  - The connection length between the shunt resistor and CSC pin should be minimized.
- Fault Output Pin
  - Pin:  $V_{FO}$
  - This is the fault output alarm pin. An active LOW output is given on this pin for a fault state condition in the SPM.
  - The alarm conditions are: Short-Circuit Current Protection (SCP), and low-side bias Under-Voltage Lockout (UVLO).
  - The VFO output is open drain configured. The  $V_{FO}$  signal line should be pulled to the 5 V logic power supply with approximately 4.7 k $\Omega$  resistance.
- Thermistor Bias Voltage
  - Pin:  $V_{TH}$
  - This is the bias voltage pin of internal thermistor. This pin should be connected to the 5 V logic power supply.
- Series Resistor for Thermistor (Temperature Detection)
  - Pin:  $R_{TH}$
  - For case temperature ( $T_C$ ) detection, this pin should be connected to an external series resistor.
  - The external series resistor should be selected to meet the detection range matched for the specification of each application (for details, refer to Figure 48).

- Positive DC-Link Pin

- Pin: P

- This is the DC-link positive power supply pin of the inverter.
    - It is internally connected to the collectors of the high-side IGBTs.
    - To suppress surge voltage caused by the DC-link wiring or PCB pattern inductance, connect a smoothing filter capacitor close to this pin (Tip: metal film capacitor is typically used).

- Negative DC-link Pins

- Pins:  $N_U$ ,  $N_V$ ,  $N_W$

- These are the DC-link negative power supply pins (power ground) of the inverter.
    - These pins are connected to the low-side IGBT emitters of the each phase.

- Inverter Power Output Pins

- Pins: U, V, W

- Inverter output pins for connecting to the inverter load (e.g. motor).

## 2.2 Absolute Maximum Ratings

$T_J = 25^{\circ}\text{C}$ , unless otherwise specified.

**Table 3. Inverter**

Symbol	Parameter	Conditions		Rating	Unit
V <sub>PN</sub>	Supply Voltage	Applied between P – N <sub>U</sub> , N <sub>V</sub> , N <sub>W</sub>		450	V
V <sub>PN(Surge)</sub>	Supply Voltage (Surge)	Applied between P – N <sub>U</sub> , N <sub>V</sub> , N <sub>W</sub>		500	V
V <sub>CES</sub>	Collector – Emitter Voltage			600	V
±I <sub>C</sub>	Each IGBT Collector Current	T <sub>C</sub> =25°C, T <sub>J</sub> ≤150°C	FNA23060	30	A
			FNA25060	50	A
			FNA27560	75	A
±I <sub>CP</sub>	Each IGBT Collector Current (Peak)	T <sub>C</sub> =25°C, T <sub>J</sub> ≤150°C, Under 1 ms Pulse Width	FNA23060	60	
			FNA25060	100	A
			FNA27560	150	
P <sub>C</sub>	Collector Dissipation	T <sub>C</sub> =25°C per One Chip	FNA23060	121	W
			FNA25060	192	W
			FNA27560	227	W
T <sub>J</sub>	Operating Junction Temperature <sup>(2)</sup>			-40~150	°C

**Note:**

2. The maximum junction temperature rating of the power chips integrated within the Motion SPM 2 product is  $150^{\circ}\text{C}$ .

**Table 4. Control Part**

Symbol	Parameter	Conditions	Rating	Unit
$V_{CC}$	Control Supply Voltage	Applied between $V_{CC(H)}$ , $V_{CC(H)} - \text{COM}$	20	V
$V_{BS}$	High-Side Control Bias Voltage	Applied between $V_{B(x)}$ , $V_{S(x)}$	20	V
$V_{IN}$	Input Signal Voltage	Applied between $IN_{(xH)}$ , $IN_{(xL)} - \text{COM}$	-0.3~ $V_{CC}+0.3$	V
$V_{FO}$	Fault Output Supply Voltage	Applied between $V_{FO} - \text{COM}$	-0.3~ $V_{CC}+0.3$	V
$I_{FO}$	Fault Output Current	Sink Current at $V_{FO}$ Pin	2	mA
$V_{SC}$	Current Sensing Input Voltage	Applied between $CSC - \text{COM}$	-0.3~ $V_{CC}+0.3$	V

**Table 5. Bootstrap Part**

Symbol	Parameter	Conditions	Rating	Unit
$V_{RRM}$	Maximum Repetitive Reverse Voltage		600	V
$I_F$	Forward Current	$T_C=25^{\circ}\text{C}$ , $T_J \leq 150^{\circ}\text{C}$	1.0	A
$I_{FP}$	Forward Current (Peak)	$T_C=25^{\circ}\text{C}$ , $T_J \leq 150^{\circ}\text{C}$ , Under 1 ms Pulse Width	2.0	A
$T_J$	Operating Junction Temperature		-40~150	$^{\circ}\text{C}$

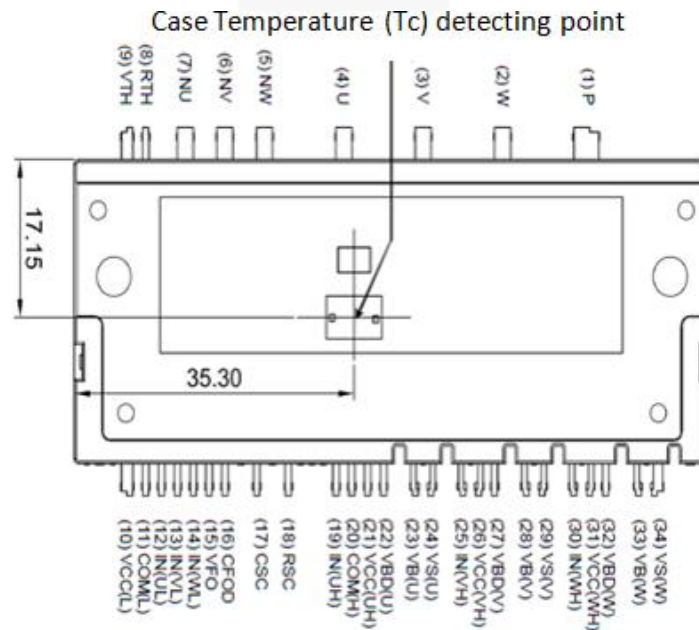
**Table 6. Total System**

Symbol	Parameter	Conditions	Rating	Unit
$V_{PN(\text{PROT})}$	Self Protection Supply Voltage Limit (Short-Circuit Protection Capability)	$V_{CC}=V_{BS}=13.5\sim 16.5\text{ V}$ , $T_J=150^{\circ}\text{C}$ , Non-Repetitive, $< 2\text{ }\mu\text{s}$	400	V
$T_C$	Module Case Operation Temperature	See Figure 5	-40~125	$^{\circ}\text{C}$
$T_{STG}$	Storage Temperature		-40~125	$^{\circ}\text{C}$
$V_{ISO}$	Isolation Voltage	60 Hz, Sinusoidal, 1-Minute, Connect Pins to Heat Sink	2500	$V_{rms}$



**Table 7. Thermal Resistance**

Symbol	Parameter	Conditions		Rating	Unit
R <sub>th(j-c)Q</sub>	Junction-to-Case Thermal Resistance	Inverter IGBT Part (per 1/6 Module)	FNA23060	1.03	°C/W
			FNA25060	0.65	
			FNA27560	0.55	
R <sub>th(j-c)F</sub>		Inverter FWD Part (per 1/6 Module)	FNA23060	1.64	
			FNA25060	1.12	
			FNA27560	1.00	

**Figure 5. Case Temperature ( $T_c$ ) Detecting Point****Table 8. Recommended Operating Conditions**

Symbol	Parameter	Conditions		Min.	Typ.	Max.	Unit
$V_{PN}$	Supply Voltage	Applied between P - $N_U$ , $N_V$ , $N_W$			300	400	V
$V_{CC}$	Control Supply Voltage	Applied between $V_{CC(x)H}$ - $COM_{(H)}$ , $V_{CC(L)}$ - $COM_{(L)}$		14.5	15.0	16.5	V
$V_{BS}$	High-Side Bias Voltage	Applied between $V_{B(x)}$ - $V_{S(x)}$		13.5	15.0	18.5	V
$dV_{CC}/dt$ , $dV_{BS}/dt$	Control Supply Variation			-1		1	V/ $\mu$ s
$t_{dead}$	Blanking Time for Preventing Arm-Short	For Each Input Signal	FNA25060	2.0			$\mu$ s
$f_{PWM}$	PWM Input Signal	$-40^{\circ}\text{C} \leq T_c \leq 125^{\circ}\text{C}$ , $-40^{\circ}\text{C} \leq T_J \leq 150^{\circ}\text{C}$				20	kHz
$V_{SEN}$	Voltage for Current Sensing	Applied between $N_U$ , $N_V$ , $N_W$ - $COM_{(H, L)}$ (Including Surge Voltage)		-5		5	V
$P_{WIN(ON)}$	Minimum Input Pulse Width <sup>(3)</sup>	$V_{CC} = V_{BS} = 15\text{ V}$ , $I_c \leq 100\text{ A}$ , Wiring Inductance between $N_U, V, W$ and DC Link $N < 10\text{ nH}$		1.5			$\mu$ s
$P_{WIN(OFF)}$				1.5			
$T_J$	Junction Temperature			-40		150	°C

**Note:**

3. This product might not make response if the input pulse width is less than the recommended value.

## 2.3 Electrical Characteristics

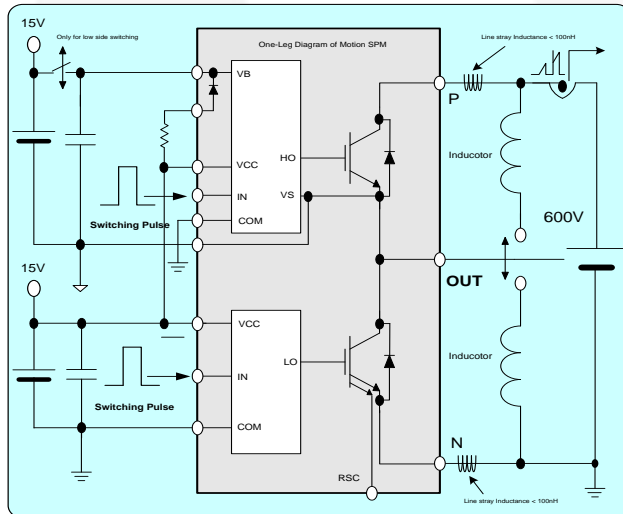
$T_J = 25^\circ\text{C}$ , unless otherwise specified.

**Table 9. Inverter Part (Based on FNA25060)**

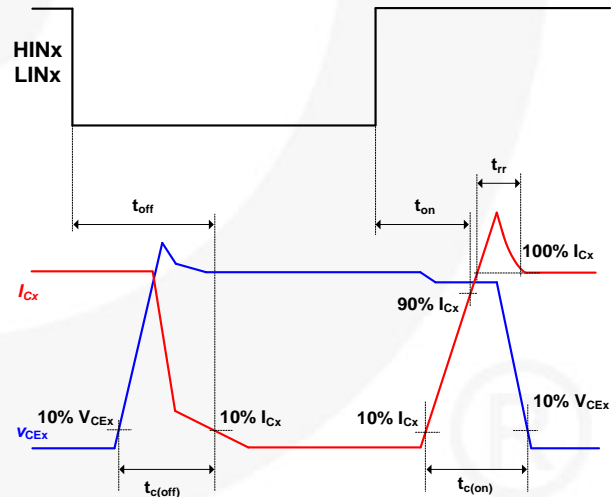
Symbol	Parameter	Conditions	Min.	Typ.	Max.	Unit
$V_{CE(SAT)}$	Collector–Emitter Saturation Voltage	$V_{CC}, V_{BS}=15\text{ V}, V_{IN}=5\text{ V}, I_C=10\text{ A}, T_J=25^\circ\text{C}$		1.50	2.10	V
$V_F$	FWD Forward Voltage	$V_{IN}=0\text{ V}, I_F=10\text{ A}, T_J=25^\circ\text{C}$		1.80	2.40	V
$H_S$	$t_{ON}$	$V_{PN}=300\text{ V}, V_{CC}=15\text{ V}, V_{BS}=15\text{ V}, I_C=50\text{ A}, T_J=25, V_{IN}=0\text{ V} \leftrightarrow 5\text{ V}, \text{Inductive Load}^{(4)}$	0.80	1.30	1.90	$\mu\text{s}$
	$t_{C(ON)}$			0.30	0.70	
	$t_{OFF}$			1.20	1.80	
	$t_{C(OFF)}$			0.15	0.55	
	$t_{rr}$			0.25		
$L_S$	$t_{ON}$		0.50	1.00	1.60	
	$t_{C(ON)}$			0.30	0.70	
	$t_{OFF}$			1.20	1.80	
	$t_{C(OFF)}$			0.25	0.65	
	$t_{rr}$			0.20		
$I_{CES}$	Collector – Emitter Leakage Current	$V_{CE}=V_{CES}$			5	mA

**Note:**

4.  $t_{ON}$  and  $t_{OFF}$  include the propagation delay of the internal drive IC.  $t_{C(ON)}$  and  $t_{C(OFF)}$  are the switching times of the IGBT itself under the given gate driving condition internally. For the detailed information, see Figure 6 and Figure 7.



**Figure 6. Switching Evaluation Circuit**



**Figure 7. Switching Time Definition**

**Table 10. Control Part**

Symbol	Parameter	Conditions		Min.	Typ.	Max.	Unit
$I_{QCCH}$	Quiescent $V_{CC}$ Supply Current	$V_{CC}(xH)=15\text{ V}$ , $I_N(xH)=0\text{ V}$	$V_{CC}(xH) - COM(H)$			0.15	mA
$I_{QCCL}$		$V_{CC}(L)=15\text{ V}$ , $I_N(xL)=0\text{ V}$	$V_{CC}(L) - COM(L)$			5.00	
$I_{PCCH}$	Operating High-Side $V_{CC}$ Supply Current	$V_{CC}(xH)=15\text{ V}$ , $f_{PWM}=20\text{ kHz}$ , Duty=50%, Applied to One PWM Signal Input for High Side	FNA23060			0.30	mA
			FNA25060			0.30	mA
			FNA27560			0.30	mA
$I_{PCCL}$	Operating Low-Side $V_{CC}$ Supply Current	$V_{CC}(L)=15\text{ V}$ , $f_{PWM}=20\text{ kHz}$ , Duty=50%, Applied to One PWM Signal Input for Low Side	FNA23060			9.00	mA
			FNA25060			9.00	mA
			FNA27560			9.00	mA
$I_{QBS}$	Quiescent $V_{BS}$ Supply Current	$V_{BS}=15\text{ V}$ , $I_N(xH)=0\text{ V}$	$VB(x) - VS(x)$			0.30	mA
$I_{PBS}$	Operating $V_{BS}$ Supply Current	$V_{CC}=V_{BS}=15\text{ V}$ , $f_{PWM}=20\text{ kHz}$ , Duty=50%, Applied to One PWM Signal Input for High Side	FNA23060			6.50	mA
			FNA25060			6.50	mA
			FNA27560			6.50	mA
$V_{FOH}$	Fault Output Voltage	$V_{CC}=15\text{ V}$ , $V_{SC}=0\text{ V}$ , $V_{FO}$ Circuit: 4.7 kW to 5 V Pull-up		4.5			V
$V_{FOL}$		$V_{CC}=15\text{ V}$ , $V_{SC}=1\text{ V}$ , $V_{FO}$ Circuit: 4.7 kW to 5 V Pull-up				0.5	
$I_{SEN}$	Sensing Current of Each Sense IGBT	$V_{CC}=15\text{ V}$ , $V_{IN}=5\text{ V}$ , $R_{SC}=0$ , No Connection of Shunt Resistor at NU, NV, NW Terminal	FNA23060	$I_C=30\text{ A}$		19	mA
			FNA25060	$I_C=50\text{ A}$		20	mA
			FNA27560	$I_C=75\text{ A}$		28	mA
$V_{SC(ref)}$	Short-Circuit Trip Level	$V_{CC}=15\text{ V}^{(5)}$	CSC - COM(L)	0.43	0.50	0.57	V
$I_{SC}$	Short-Circuit Current Level for Trip	No Connection of Shunt Resistor at NU, V, W Terminal <sup>(5)</sup>	FNA23060	$R_{SC}=20\text{ }(\pm 1\%)$		60	A
			FNA25060	$R_{SC}=18\text{ }(\pm 1\%)$		100	A
			FNA27560	$R_{SC}=11\text{ }(\pm 1\%)$		150	A
$UV_{CCD}$	Supply Circuit, Under-Voltage Protection	Detection Level		10.3		12.8	V
$UV_{CCR}$		Reset Level		10.8		13.3	
$UV_{BSD}$		Detection Level		9.5		12.0	
$UV_{BSR}$		Reset Level		10.0		12.5	
$t_{FOD}$	Fault-Out Pulse Width <sup>(6)</sup>	$C_{FOD}=\text{Open}$		50.0			$\mu\text{s}$
		$C_{FOD}=2.2\text{ nF}$		1.7			ms
$V_{IN(ON)}$	ON Threshold Voltage	Applied between $IN(xH)-COM(H)$ , $IN(xL)-COM(L)$				2.6	V
$V_{IN(OFF)}$	OFF Threshold Voltage			0.8			
$R_{TH}$	Resistance of Thermistor <sup>(7)</sup>	$T_{TH}=25^\circ\text{C}$			47.0		k
		$T_{TH}=100^\circ\text{C}$			2.9		

**Notes:**

- Short-circuit current protection functions only at the low-sides because the sense current is divided from main current at the low-side IGBT. If inserting the shunt resistor for monitoring the phase current at NU, NV, NW terminal, the trip level of the short circuit current changes.
- The fault-out pulse width  $t_{FOD}$  depends on the capacitance value of  $C_{FOD}$ .
- $T_{TH}$  is the thermistor temperature. To determine case temperature ( $T_C$ ), experiment with the specific application.

### 3. Package

Since heat dissipation is an important factor limiting the power module's current capability, the heat dissipation characteristics of a package are important in determining the performance. A trade-off exists among heat dissipation characteristics, package size, and isolation characteristics. The key to good package technology lies in the optimization package size while maintaining outstanding heat dissipation characteristics without compromising the isolation rating.

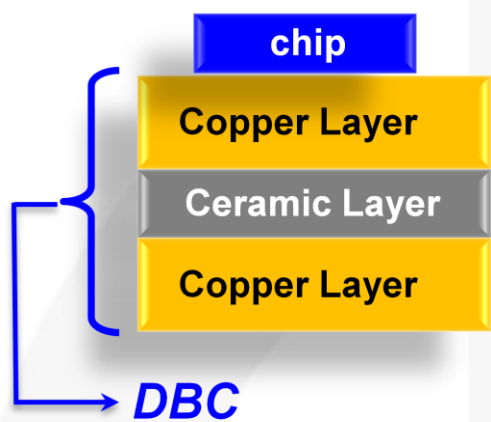


Figure 8. Vertical Structure for Heat Dissipation

In 600 V Motion SPM 2 series, technology was developed with DBC substrate that resulted in good heat dissipation characteristics. Power chips are attached directly to the DBC substrate. This technology is applied 600 V Motion SPM 2 series achieving improved reliability and heat dissipation.

Figure 8 and Figure 9 show the package outline and the cross-sections of the Motion SPM 2 package.

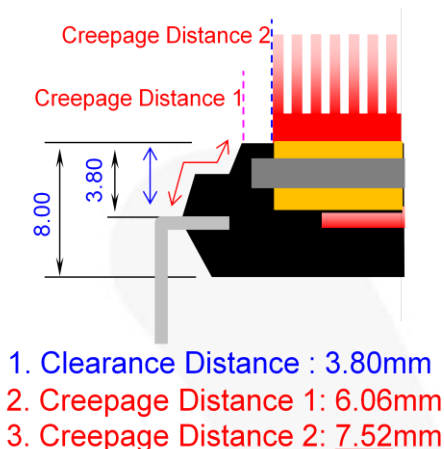


Figure 9. Distance for Isolation

Table 11. Mechanical Characteristics and Ratings

Parameter	Conditions		Value			Unit
			Min.	Typ.	Max.	
Device Flatness	See Figure 10		0		+200	μm
Mounting Torque	Mounting Screw: M4	Recommended 0.9 N·m	0.9	1.0	1.5	N·m
		Recommended 9.1 kg·cm	9.1	10.1	15.1	kg·cm
Terminal Pulling Strength	Load 19.6 N		10			s
Terminal Bending Strength	Load 9.8 N, 90° Bend		2			Times
Weight				50		g

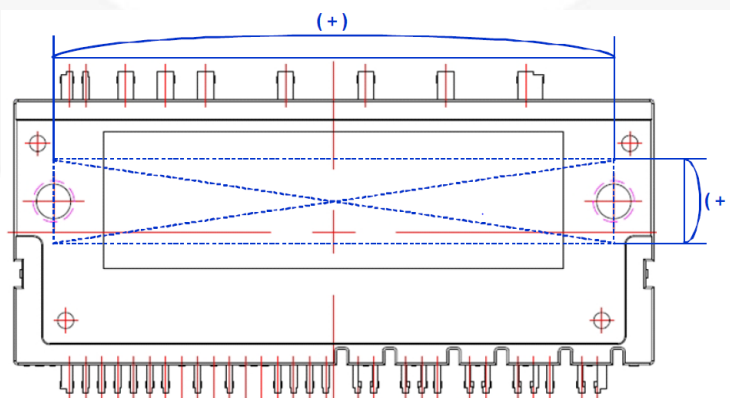


Figure 10. Flatness Measurement Position

### 3.1 Detailed Package Outline Drawings

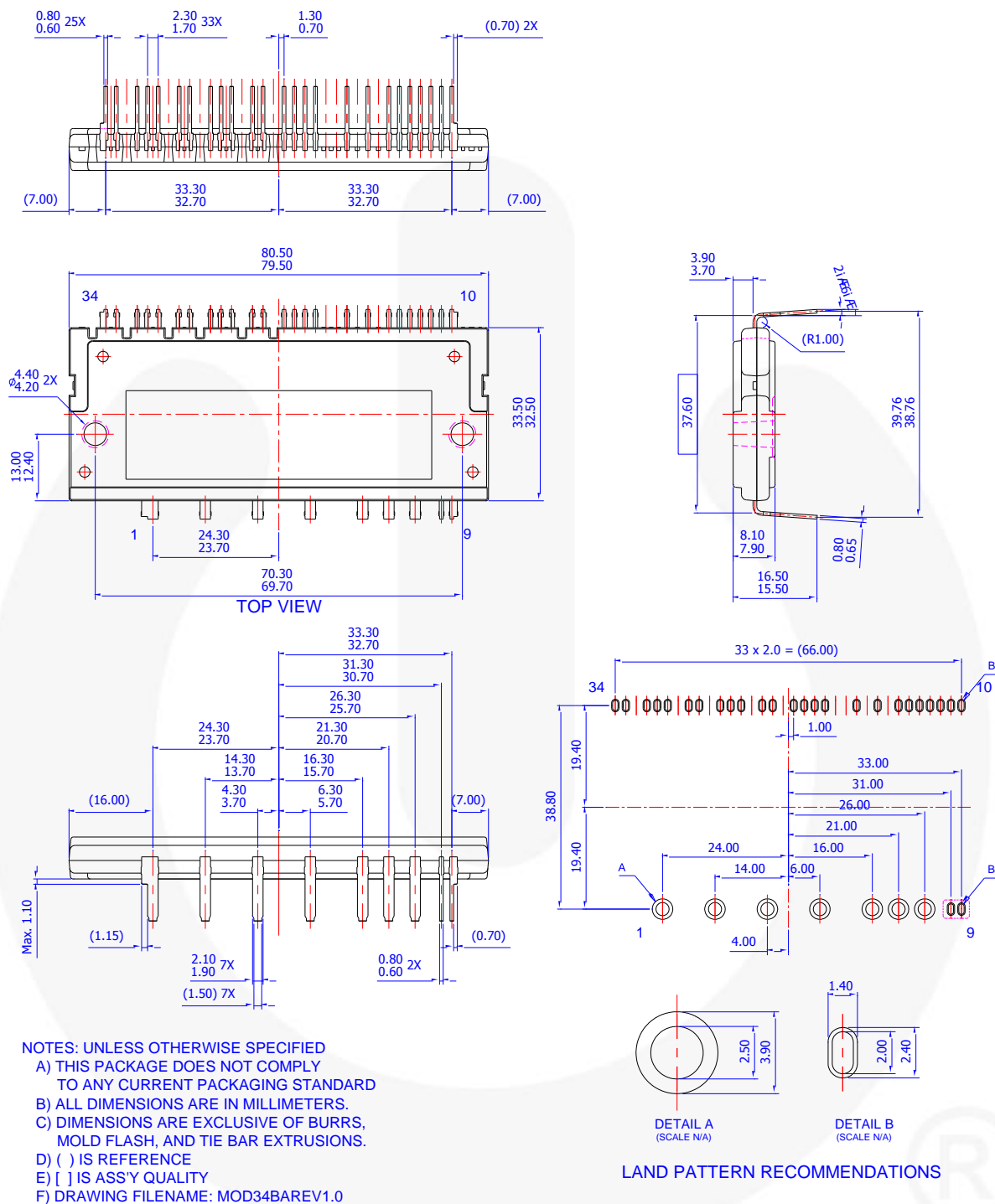
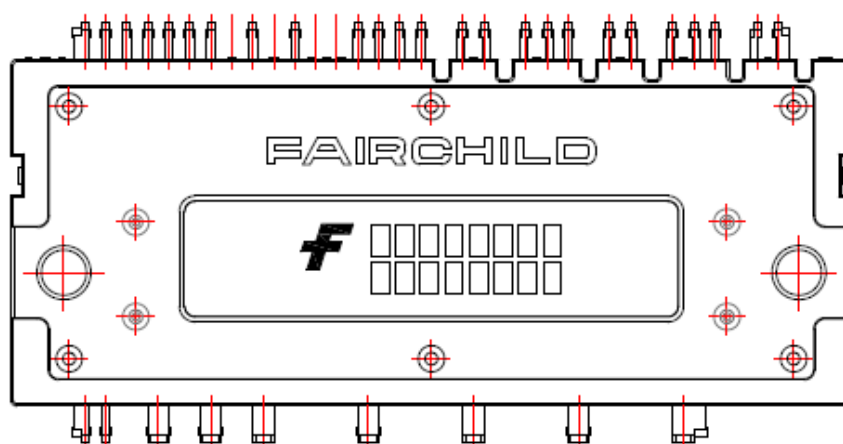


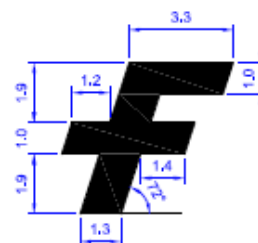
Figure 11. Package Outline Drawing

## 3.2 Marking Information

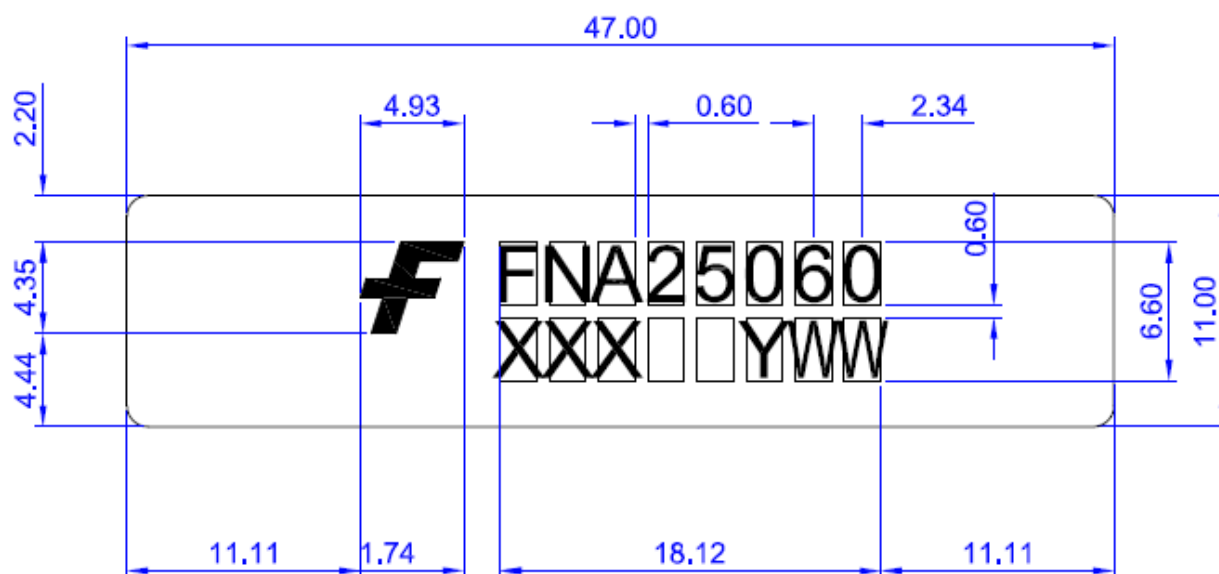
### \* MARKING LAY-OUT



FAIRCHILD SEMICONDUCTOR LOGO  
DIMENSIONAL PROPORTION



### \* MARKING DIMENSION



### \* NOTE

1. F : FAIRCHILD LOGO
2. XXX : LAST 3 DIGITS OF LOT NO(OPTION CODE)
3. YWW : WORK WEEK CODE ("Y" REFERS TO THE RIGHT ALPHABET CHARACTER TABLE)

Y	Alphabet
2010	A
2011	B
2012	C
2013	D
2014	E
2015	F
2016	G
2017	H
2018	J
2019	K
2020	A

Figure 12. Marking Information

## 4. Operating Sequence for Protections

### 4.1 Short-Circuit Current Protection (SCP)

Motion SPM 2 series use a sense current detecting resistor ( $R_{SC}$ ) for the short circuit current detection, as shown in Figure 13. LVIC has a built-in short-circuit current protection function. This protection function senses the voltage to the CSC pin. If this voltage exceeds the  $V_{SC(ref)}$  (the threshold voltage trip level of the short-circuit) specified in the device datasheets (typ.  $V_{SC(ref)}$  is 0.5 V), a fault signal is asserted and the all low side IGBTs are turned

off. Typically, the maximum short-circuit current magnitude is gate-voltage dependent: higher gate voltage ( $V_{CC}$  &  $V_{BS}$ ) results in larger short-circuit current. To avoid potential problems, the maximum short-circuit trip level is set below 1.5 times the nominal rated collector current. The LVIC short-circuit current protection-timing chart is shown in Figure 14.

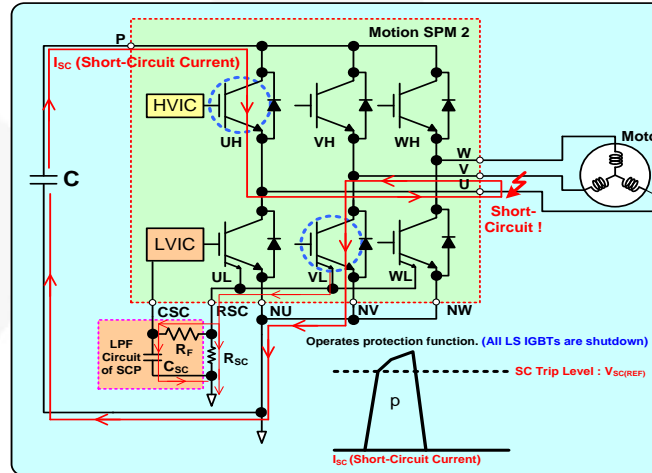


Figure 13. Operation of Short-Circuit Current Protection

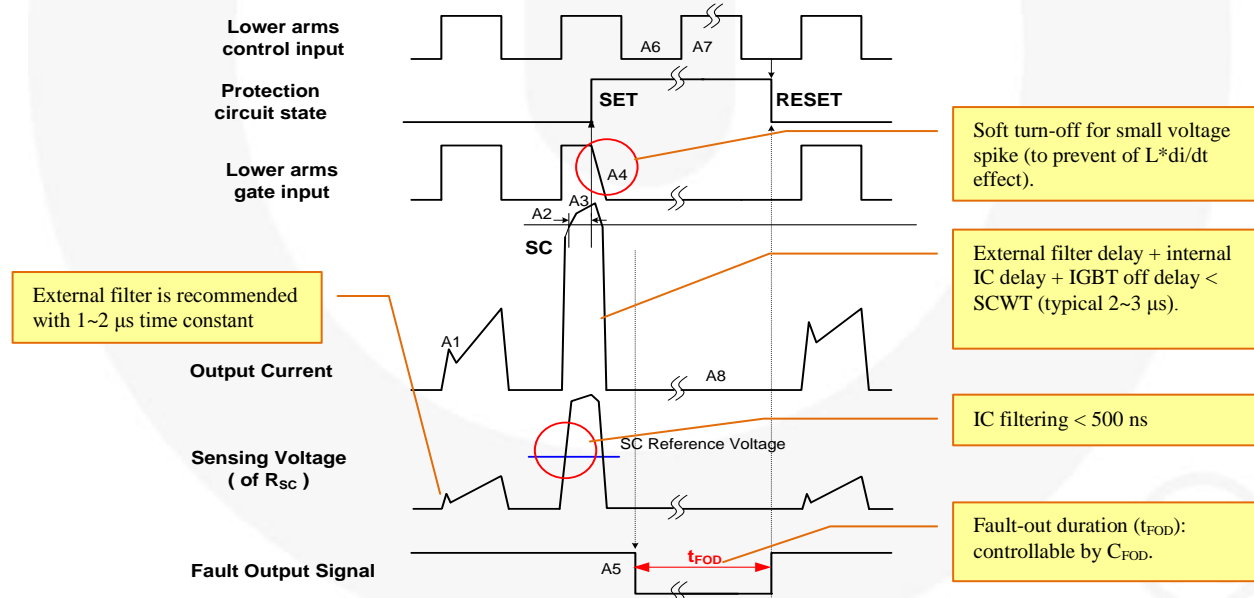


Figure 14. Timing Chart of Short-Circuit Current Protection Function

#### Notes:

8. A1-normal operation: IGBT on and carrying current.
9. A2-short-circuit current detection (SC trigger).
10. A3-hard IGBT gate interrupt.
11. A4-IGBT turns OFF by soft-off function.
12. A5-fault output timer operation start with internal delay (typ. 2.0  $\mu$ s),  $t_{FOD}$ =controlled by  $C_{FOD}$ .
13. A6-input "L": IGBT OFF state.
14. A7-input "H": IGBT ON state, but during the active period of fault output the IGBT doesn't turn ON.
15. A8-IGBT keeps OFF state.

## 4.2 Under-Voltage Lockout Protection

The LVIC has an under-voltage lockout protection (UVLO) function to protect the low-side IGBTs from operation with insufficient gate driving voltage. A timing chart for this protection is shown in Figure 15.

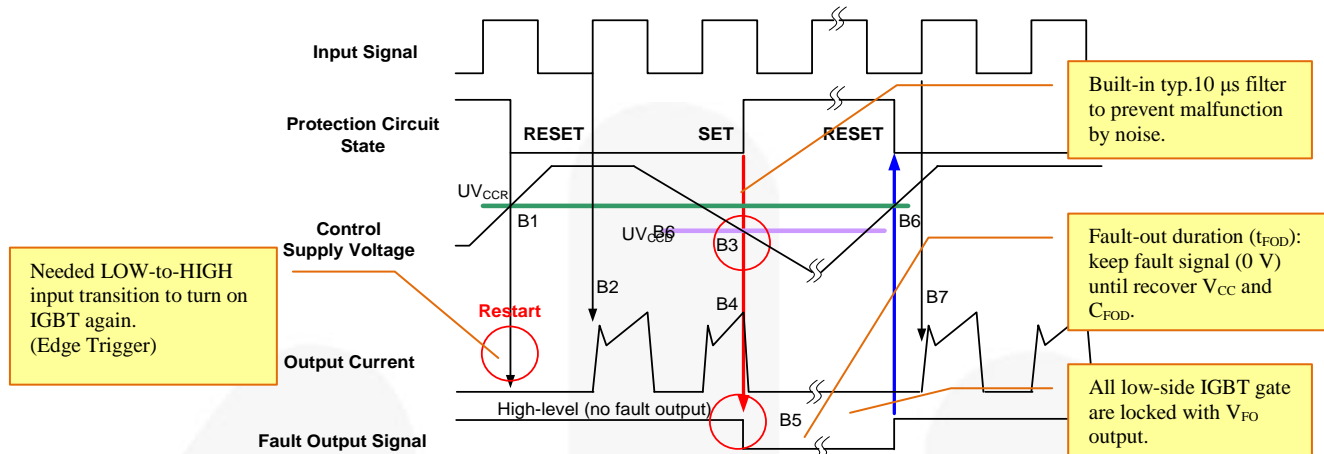


Figure 15. Timing Chart of Low-Side Under-Voltage Protection Function

### Notes:

16. B1-control supply voltage rise: after the voltage rises  $UV_{CCR}$ , the circuits starts to operate when the next input is applied.
17. B2-normal operation: IGBT ON and carrying current.
18. B3-under-voltage detection ( $UV_{CCR}$ ).
19. B4-IGBT OFF in spite of control input is alive.
20. B5-fault output signal starts.
21. B6-under-voltage reset ( $UV_{CCR}$ ).
22. B7-normal operation: IGBT ON and carrying current. If fault-out duration ( $t_{FOD}$ ) by external capacitor at  $C_{FOD}$  pin is longer than  $UV_{CCR}$  timing, fault output and IGBT state are cleared after  $t_{FOD}$ .

The HVIC has an under-voltage lockout function to protect the high-side IGBT from insufficient gate driving voltage. A timing chart for this protection is shown in Figure 16. A fault-out (FO) alarm is not given for low HVIC bias conditions.

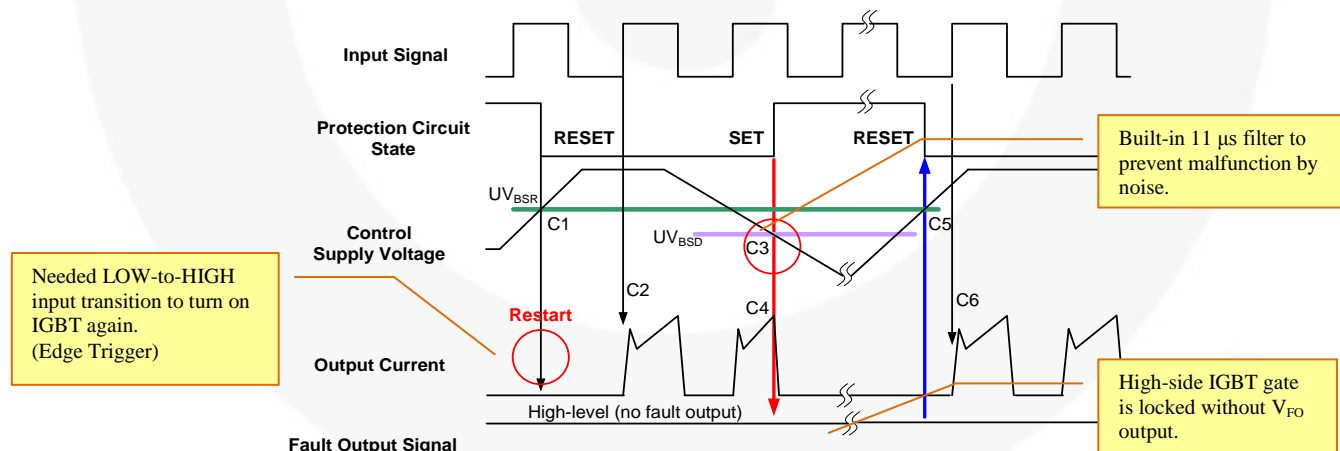


Figure 16. Timing Chart of High-Side Under-Voltage Protection Function

### Notes:

23. C1-control supply voltage rises: after the voltage reaches  $UV_{BSR}$ , the circuit starts when the next input is applied.
24. C2-normal operation: IGBT ON and carrying current.
25. C3-under-voltage detection ( $UV_{BSR}$ ).
26. C4-IGBT OFF in spite of control input is alive, but there is no fault output signal.
27. C5-under-voltage reset ( $UV_{BSR}$ ).
28. C6-normal operation: IGBT ON and carrying current.



## 5. Key Parameter Design Guidance

For stable operation, there are recommended parameters for passive components and bias conditions, considering operating characteristics of Motion SPM 2 series.

### 5.1 Selection of RSC Resistor for Protection

Figure 17 is an example circuit of the short-circuit protection using the  $R_{SC}$  resistor. Sense IGBT is employed for the low side. The designer can use the RSC pin for Over-Current Protection (OCP) and Short-Circuit Protection (SCP) without an external shunt resistor at the N-terminal. The line current on RSC is detected and the protective operation signal is passed through the RC filter. If the current exceeds the  $V_{SC(ref)}$ , all the gates of the N-side three IGBTs are turned off and the fault signal is transmitted from Motion SPM 2 to MCU. Since repetitive short circuit is not allowable, IGBT operation should be immediately halted when the fault signal is given.

Figure 18 shows “ $R_{SC}$  resistance vs. trip current” curve of FNA25060 under the shunt resistor=0  $\Omega$  condition.

For current sensing, apply an external shunt resistor at each N terminal. Sensing voltage from RSC pin is influenced by an external shunt resistor, as shown in Figure 19.

Figure 18 through Figure 19 show RSC value of Motion SPM2 under one-shunt resistor condition. For adequate RSC value in a three-shunt structure, the RSC value needs to be considered by the N-terminal shunt resistor value and target protection current level.

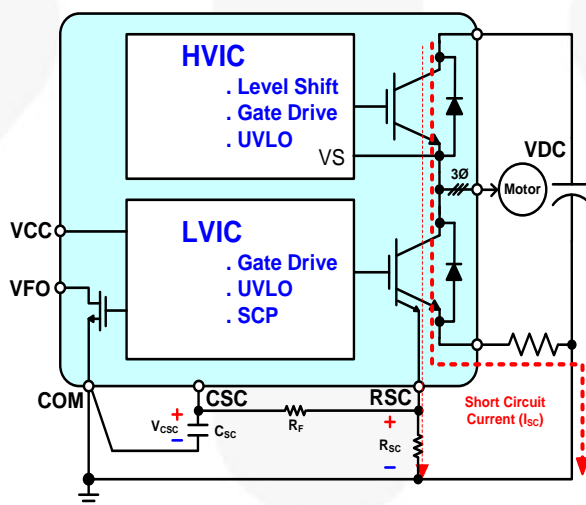


Figure 17. Current Path in Short-Circuit Condition by Leg Short Circuit

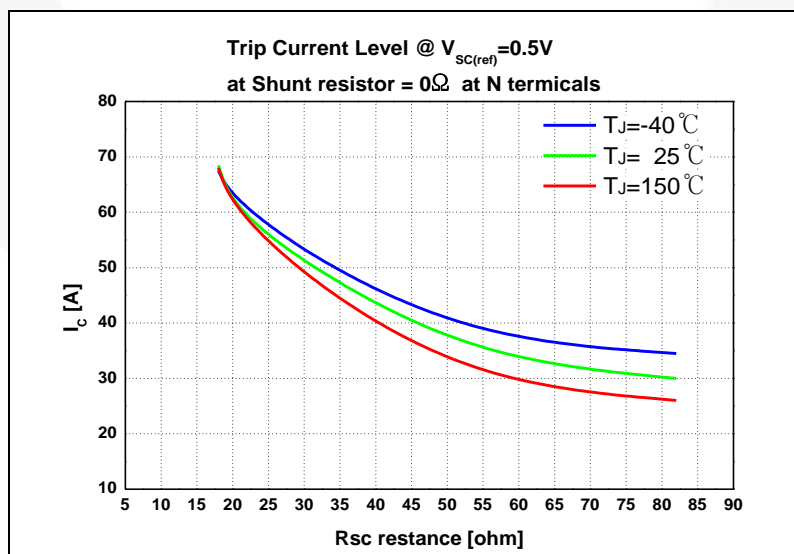


Figure 18.  $R_{SC}$  Resistance vs. Trip Current Level for Protection at Variable Junction Temperature of FNA23060

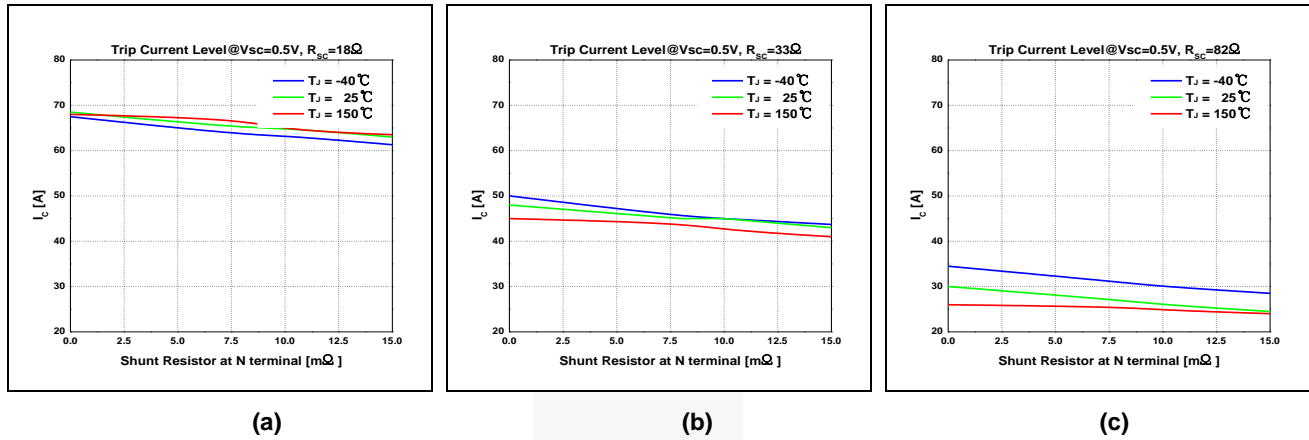


Figure 19. Trip Current Level vs. Shunt Resistor of FNA23060  
(a):  $R_{sc}=18\ \Omega$ , (b):  $R_{sc}=33\ \Omega$ , (c):  $R_{sc}=82\ \Omega$

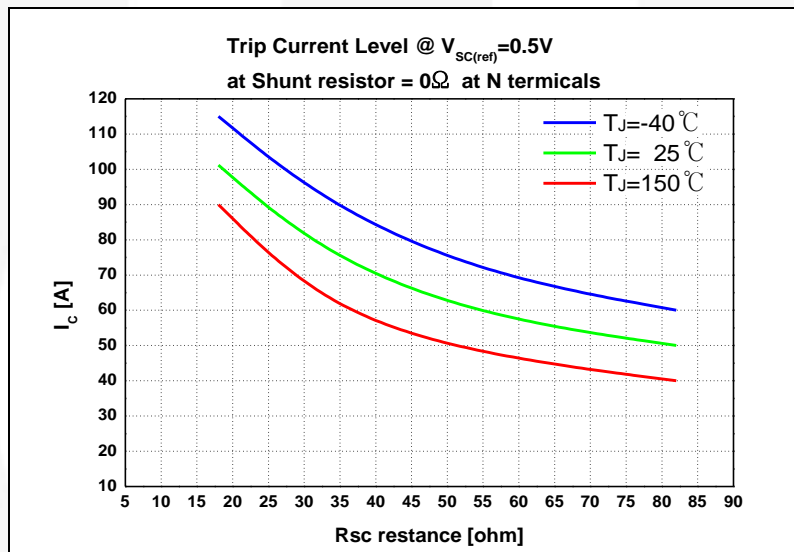


Figure 20.  $R_{sc}$  Resistance vs. Trip Current Level for Protection at Variable Junction Temperature of FNA25060

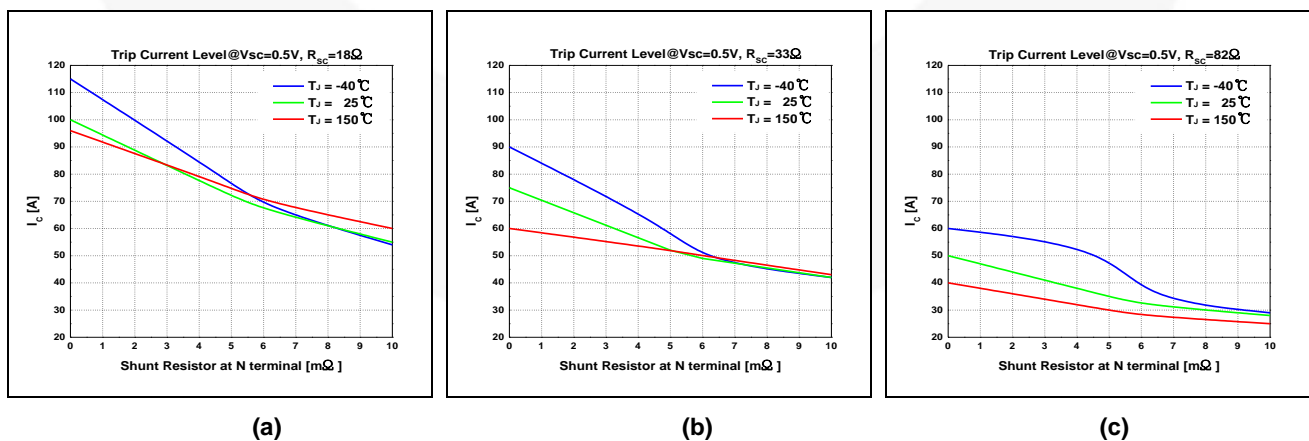
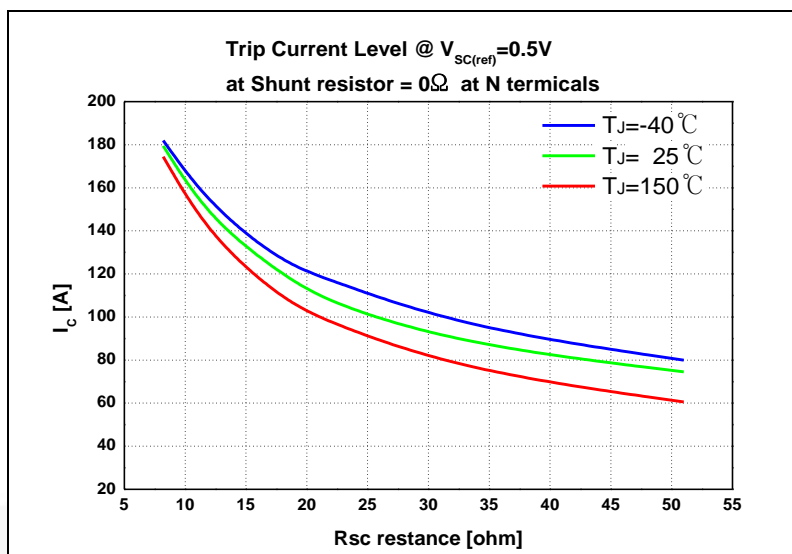
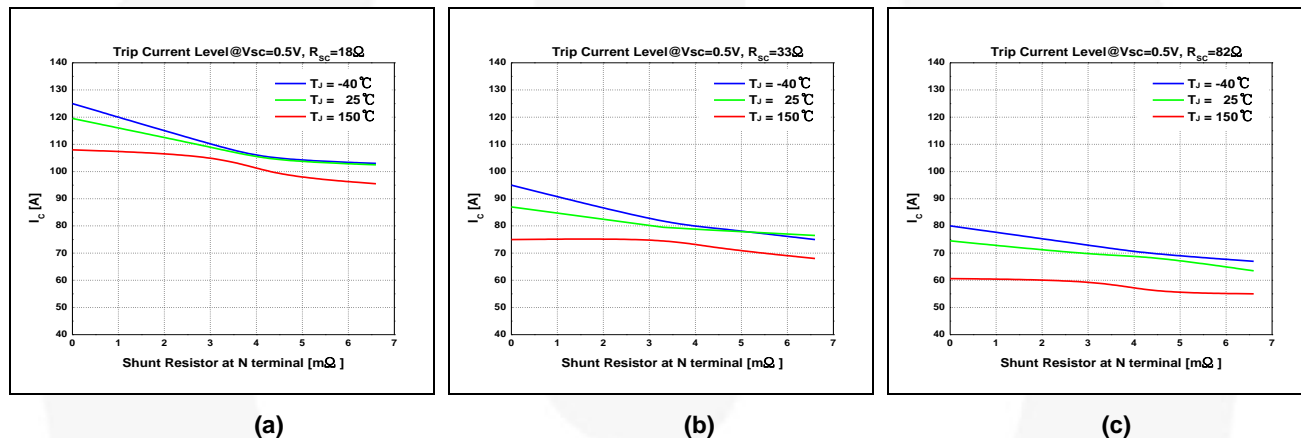


Figure 21. Trip Current Level vs. Shunt Resistor of FNA25060  
(a):  $R_{sc}=18\ \Omega$ , (b):  $R_{sc}=33\ \Omega$ , (c):  $R_{sc}=82\ \Omega$

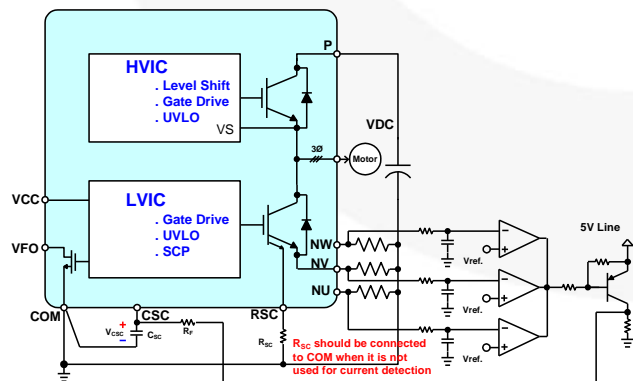


**Figure 22.  $R_{SC}$  Resistance vs. Trip Current Level for Protection at Variable Junction Temperature of FNA27560**



**Figure 23. Trip Current Level vs. Shunt Resistor of FNA27560**  
(a):  $R_{SC}=18\ \Omega$ , (b):  $R_{SC}=33\ \Omega$ , (c):  $R_{SC}=82\ \Omega$

## 5.2 Shunt Resistor Selection at N-Terminal for Current Sensing & Protection



**Figure 24. Recommended Circuitry for Over-Current & Short-Circuit Protection without RSC Pin Usage**

If using three shunt resistors at N terminals for OCP and SCP without sense detecting from RSC, RSC should be connected to COM. The external RC time constant from the N-terminal shunt resistor to CSC must be lower than 2  $\mu$ s in short circuit for stable shutdown.

The proper shunt resistance can be calculated by simple equations as below.

Maximum current trip level (depend on user selection):

$$I_{SC(max)} = 1.5 \times I_{C(max)}$$

SC trip reference voltage (depend on datasheet):

$$V_{SC(ref)} = \text{min. } 0.43 \text{ V} / \text{typ. } 0.5 \text{ V} / \text{max. } 0.57 \text{ V}$$

Shunt resistance:

$$I_{SC(max)} = V_{SC(max)} / R_{SHUNT(min)} \rightarrow R_{SHUNT(min)} =$$

$$V_{SC(max)} / I_{SC(max)}$$

If the deviation of the shunt resistor is limited below  $\pm 5\%$ :

$$R_{SHUNT(typ)} = R_{SHUNT(min)} / 0.95,$$

$$R_{SHUNT(max)} = R_{SHUNT(typ)} \times 1.05$$

Actual SC trip current level becomes:

$$I_{SC(typ)} = V_{SC(typ)} / R_{SHUNT(typ)}, I_{SC(min)} = V_{SC(min)} / R_{SHUNT(max)}$$

Inverter output power:

$$P_{OUT} = \frac{\sqrt{3}}{\sqrt{2}} \times MI \times V_{DC\_Link} \times I_{RMS} \times PF$$

where:

$MI$  = Modulation Index;

$V_{DC\_Link}$  = DC link voltage;

$I_{RMS}$  = Maximum load current of inverter; and

$PF$  = Power Factor

Average DC current

$$I_{DC\_AVG} = V_{DC\_Link} / (P_{out} \times Eff)$$

where:

$Eff$  = Inverter efficiency

The power rating of shunt resistor is calculated by the following equation:

$$P_{SHUNT} = (I_{DC\_AVG}^2 \times R_{SHUNT} \times Margin) / Derating Ratio$$

where:

$R_{SHUNT}$  = Shunt resistor typical value at  $T_C = 25^\circ C$

$Derating Ratio$  = Derating ratio of shunt resistor at  $T_{SHUNT} = 100^\circ C$

(From datasheet of shunt resistor); and

Margin = Safety margin (determined by user)

Example value of shunt resistor calculation: FNA25060  
shunt resistor deviation is  $\pm 5\%$ .

**Table 12. OCP & SCP Level ( $V_{SC(ref)}$ ) Specification**

Conditions	Min.	Typ.	Max.	Unit
Specification at $T_J = 25^\circ C$ , $V_{CC} = 15 V$	0.43	0.50	0.57	V

## ✓ Shunt Resistor Calculation Examples

### Calculation Conditions:

- DUT: FNA25060
- Tolerance of shunt resistor:  $\pm 5\%$
- SC Trip Reference Voltage:  
 $V_{SC(min)} = 0.43 V$ ,  $V_{SC(typ)} = 0.50 V$ ,  $V_{SC(max)} = 0.57 V$
- Maximum Load Current of Inverter ( $I_{RMS}$ ): 35 A<sub>rms</sub>

- Maximum Peak Load Current of Inverter ( $I_{C(max)}$ ): 50 A
- Modulation Index(MI) : 0.9
- DC Link Voltage( $V_{DC\_Link}$ ): 300 V
- Power Factor(PF): 0.8
- Inverter Efficiency(Eff): 0.95
- Shunt Resistor Value at  $T_C = 25^\circ C$  ( $R_{SHUNT}$ ): 8.0 m $\Omega$
- De-rating Ratio of Shunt Resistor at  $T_{SHUNT} = 100^\circ C$ : 70%  
(refer Figure 25).
- Safety Margin: 20%

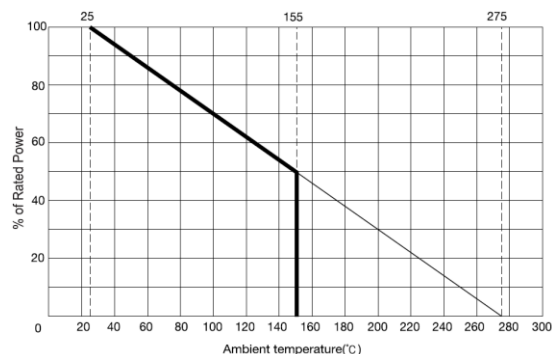
### ✓ Calculation Results:

- ✓  $I_{SC(max)}: 1.5 \times I_{C(max)} = 1.5 \times 50 A = 75 A$
- ✓  $R_{SHUNT(min)}: V_{SC(max)} / I_{SC(max)} = 0.57 V / 75 A = 7.6 m\Omega$
- ✓  $R_{SHUNT(typ)}: R_{SHUNT(min)} / 0.95 = 7.6 m\Omega / 0.95 = 8.0 m\Omega$
- ✓  $R_{SHUNT(max)}: R_{SHUNT(typ)} \times 1.05 = 8.0 m\Omega \times 1.05 = 8.4 m\Omega$
- ✓  $I_{SC(min)}: V_{SC(min)} / R_{SHUNT(max)} = 0.43 V / 8.4 m\Omega = 51.2 A$
- ✓  $I_{SC(typ)}: V_{SC(typ)} / R_{SHUNT(typ)} = 0.5 V / 8.0 m\Omega = 62.5 A$
- ✓  $V_{O\_LL} = \frac{\sqrt{3}}{\sqrt{2}} \times MI \times \frac{1}{2} \times V_{DC\_Link} = \frac{\sqrt{3}}{\sqrt{2}} \times 0.9 \times 0.5 \times 300 = 165.3$
- ✓  $P_{OUT} = \sqrt{3} \times V_{O\_LL} \times I_{RMS} \times PF = \sqrt{3} \times 165.3 \times 35 \times 0.8 = 8018.6 W$
- ✓  $I_{DC\_AVG} = (P_{OUT} / Eff) / V_{DC\_Link} = 28.13 A$
- ✓  $P_{SHUNT} = (I_{DC\_AVG}^2 \times R_{SHUNT} \times Margin) / Derating Ratio = (28.13^2 \times 0.008 \times 1.2) / 0.7 = 10.8 W$

(Therefore, the proper power rating of shunt resistor is over 11 W)

**Table 13. Operation Short-Circuit Current Range of FNA25060 at  $T_J=25^\circ\text{C}$  ( $R_{SHUNT}=7.6\text{ m}\Omega$  (Min.),  $8.0\text{ m}\Omega$  (Typ.),  $8.4\text{ m}\Omega$  (Max.))**

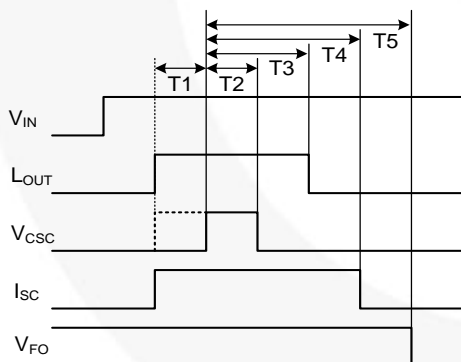
Conditions	Min.	Typ.	Max.	Unit
Operation SC Level	51	63	75	A



**Figure 25. De-rating Curve Example of Shunt Resistor (from RARA Elec.)**

### 5.3 Time Constant of Internal Delay

An RC filter is prevents noise-related Short-Circuit Current Protection (SCP) circuit malfunction. The RC time constant is determined by the applied noise time and the Short-Circuit Current Withstanding Time (SCWT) of Motion SPM 2 series. When the  $R_{SC}$  voltage exceeds the SCP level, this is applied to the CSC pin via the RC filter. The RC filter delay ( $T_1$ ) is the time required for the CSC pin voltage to rise to the referenced SCP level. The LVIC has an internal filter time (logic filter time for noise elimination:  $T_2$ ). Consider this filter time when designing the RC filter of  $V_{CSC}$ .



**Figure 26. Timing Diagram**

#### Notes:

29.  $V_{IN}$ : Voltage of input signal.
30.  $L_{OUT}$ :  $V_{GE}$  of low-side IGBT.
31.  $V_{CSC}$ : Voltage of CSC pin.
32.  $I_{SC}$ : Short-circuit current.
33.  $V_{FO}$ : Voltage of VFO pin.
34.  $T_1$ : filtering time of RC filter of  $V_{CSC}$ .
35.  $T_2$ : filtering time of CSC. If  $V_{CSC}$  width is less than  $T_2$ , SCP does not operate.
36.  $T_3$ : delay from CSC triggering to gate-voltage down.
37.  $T_4$ : delay from CSC triggering to short-circuit current.
38.  $T_5$ : delay from CSC triggering to fault-out signal.

**Table 14. Time Table on Short-Circuit Conditions:  $V_{CSC}$  to  $L_{OUT}$ ,  $I_{SC}$ ,  $V_{FO}$**

Device Under Test	Typ. at $T_J=25^\circ\text{C}$	Typ. at $T_J=150^\circ\text{C}$	Max. at $T_J=25^\circ\text{C}$
FNA25060	$T_2=0.50\text{ }\mu\text{s}$	$T_2=0.52\text{ }\mu\text{s}$	Considering $\pm 20\%$ distribution, $T_3$ and $T_4$
	$T_3=1.35\text{ }\mu\text{s}$	$T_3=1.23\text{ }\mu\text{s}$	
	$T_4=1.95\text{ }\mu\text{s}$	$T_4=1.81\text{ }\mu\text{s}$	
	$T_5=2.86\text{ }\mu\text{s}$	$T_5=2.47\text{ }\mu\text{s}$	

#### Notes:

39. To guarantee safe short-circuit protection under all operating conditions,  $C_{SC}$  should be triggered within  $1.0\text{ }\mu\text{s}$  after short-circuit occurs. (Recommendation:  $SCWT < 5.0\text{ }\mu\text{s}$ , Conditions:  $V_{DC}=400\text{ V}$ ,  $V_{CC}=16.5\text{ V}$ ,  $T_J=150^\circ\text{C}$ ).
40. It is recommended that delay from short-circuit to CSC triggering should be minimized.

## 5.4 Soft Turn-Off

An LVIC soft turn-off function protects the low side IGBTs from over voltage of  $V_{PN}$  (supply voltage) by “short-circuit hard off,” which is when IGBTs are turned off by short input signal before the SCP function under short-circuit condition. In this case,  $V_{PN}$  rapidly rises by fast and big  $di/dt$  of  $I_{SC}$  (short-circuit current). This kind of rapid rise of  $V_{PN}$  can cause destruction of IGBT by over-voltage. Therefore, soft-off function prevents IGBT rapid turning off by slow discharging of  $V_{GE}$  (gate-to-emitter voltage of IGBT).

An internal block diagram of LVIC and operation sequence of soft turn-off function is shown in Figure 27 and Figure 28. This function operates by two internal protection functions (UVLO and SCP). When the IGBT is turned off in normal conditions, LVIC turns off the IGBT immediately by turn-off gate signal ( $IN_{(xL)}$ ) via gate driver block. Pre-driver turns on output buffer of gate driver block (path ①). When the IGBT is turned off by a protection function, the gate driver is disabled by the protection function signal via output of protection circuit (disable output buffer, high-Z) and output of the protection circuit turn-on switch of the soft-off function.  $V_{GE}$  (IGBT gate-emitter voltage) is discharged slowly via circuit of soft-off (path ②).

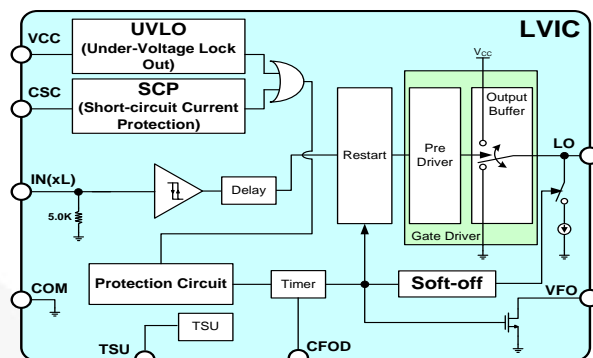


Figure 27. Internal Block Diagram of LVIC

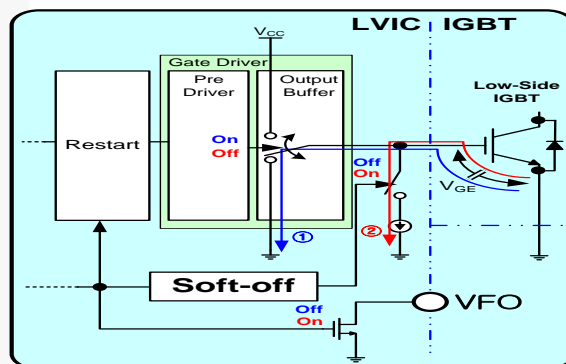


Figure 28. Operating Sequence of Soft Turn-Off

Figure 29 and Figure 30 show normal turn-off switching operations performed satisfactorily at a  $V_{DC}=300$  V with the surge voltage between the P and N pins ( $V_{PN(Surge)}$ ) limited to under 500 V. The difference between the hard and soft turn-off switching operation is also shown in Figure 29 and Figure 30. The hard turn-off of the IGBT creates a large overshoot (183 V). The DC-link capacitor supply voltage should be limited to 450 V to safely protect the 600 V Motion SPM 2. A hard turn-off, with a duration of less than  $\sim 2$   $\mu$ s, may occur in the case of a short-circuit fault. For a normal short-circuit fault, the protection circuit becomes active and the IGBT is turned off softly to prevent excessive overshoot voltage. An overshoot voltage of  $<200$  V occurs in this condition.

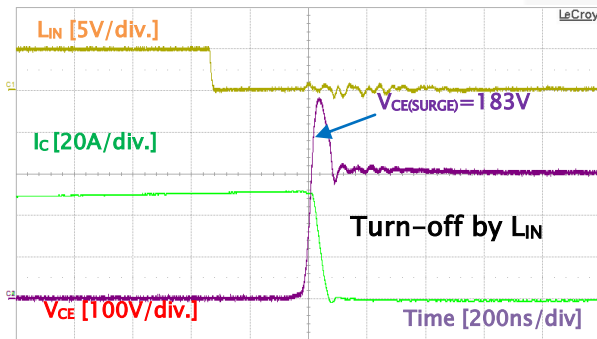


Figure 29. Turn-Off by Input  
(FNA25060, Ref. Condition:  $V_{DC}=300$  V,  $T_J=25^\circ\text{C}$ )

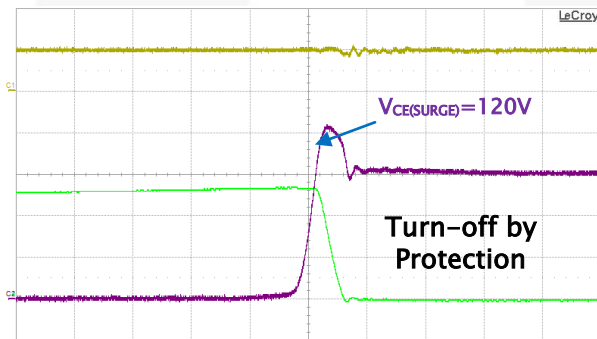


Figure 30. Turn-Off by Soft Off Function  
(FNA25060, Ref. Condition:  $V_{DC}=300$  V,  $T_J=25^\circ\text{C}$ )

## 5.5 Fault Output Circuit

Table 15. Fault-Output Maximum Ratings

Symbol	Item	Condition	Rating	Unit
$V_{FO}$	Fault Output Supply Voltage	Applied between $V_{FO}$ -COM	$-0.3 \sim V_{CC}+0.3$	V
$I_{FO}$	Fault Output Current	Sink Current at VFO Pin	2	mA

Table 16. Electric Characteristics

Symbol	Item	Conditions	Min.	Max.	Unit
$V_{FOH}$	Fault Output Supply Voltage	$V_{CC}=15$ V, $V_{SC}=0$ , $V_{FO}$	4.5		V
$V_{FOL}$	Fault Output Supply Voltage	Circuit: 4.7 k $\Omega$ to 5 V Pull-Up		0.5	V

Because  $V_{FO}$  terminal is an open-drain type; it should be pulled up via a pull-up resistor. The resistor must satisfy the above specifications.

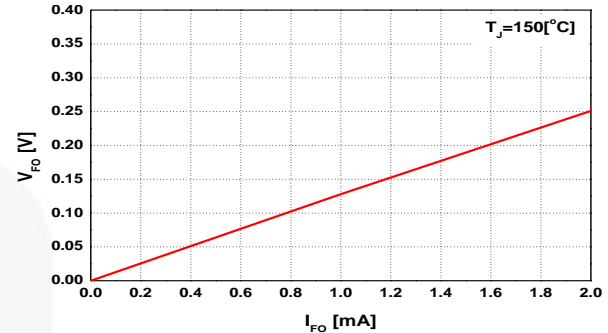


Figure 31. Voltage-Current Characteristics of  $V_{FO}$  Terminal

## 5.6 Circuit of Input Signal (IN(xH), IN(xL))

Figure 32 shows the I/O interface circuit between the MCU and Motion SPM 2 product. Because the Motion SPM 2 product input logic is an active HIGH and there are built-in pull-down resistors, external pull-down resistors are not needed.

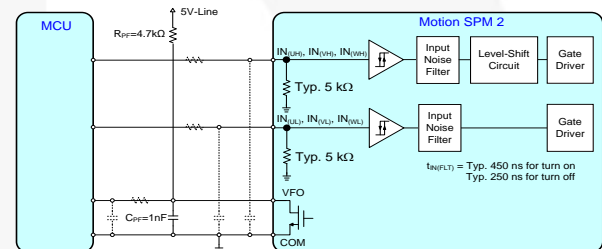


Figure 32. Recommended CPU I/O Interface Circuit

The input and fault output maximum rated voltages are shown in Table 15. Since the fault output is open drain, its rating is  $V_{CC}+0.3$  V, 15 V supply interface is possible. However, it is recommended that the fault output be configured with the 5 V logic supplies, which is the same as the input signals. It is also recommended that the decoupling capacitors be placed at both the MCU and Motion SPM 2 ends of the  $V_{FO}$  signal line, as close as possible to each device. The RC coupling at each input (parts shown dotted in Figure 48) can be changed depending on the PWM control scheme used in the application and the wiring impedance of the PCB layout.

The input signal section of the Motion SPM 2 series integrates a 5 k $\Omega$  (typical) pull-down resistor. Therefore, when using an external filtering resistor between the MCU output and the Motion SPM 2 input, attention should be given to the signal voltage drop at the Motion SPM 2 input terminals to satisfy the turn-on threshold voltage requirement.



**Table 17. Maximum Ratings of Input and VFO Pins**

Symbol	Item	Condition	Rating	Unit
V <sub>IN</sub>	Input Signal Voltage	Applied between IN <sub>(xH)</sub> , IN <sub>(xL)</sub> -COM(x)	-0.3 ~ V <sub>CC</sub> +0.3	V
V <sub>FO</sub>	Fault Output Supply Voltage	Applied between V <sub>FO</sub> -COM(L)	-0.3 ~ V <sub>CC</sub> +0.3	V

**Table 18. Input Threshold Voltage Ratings (V<sub>CC</sub>=15 V, T<sub>J</sub>=25°C)**

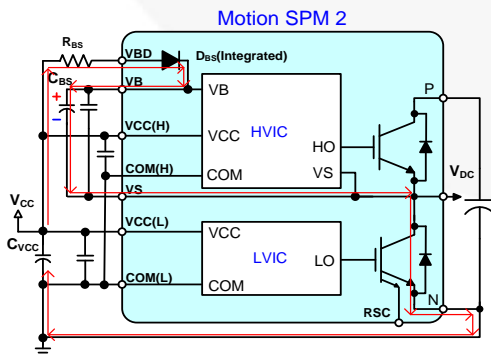
Symbol	Item	Condition	Min.	Max.	Unit
V <sub>IN(ON)</sub>	Turn-On Threshold Voltage	IN <sub>(UH)</sub> , IN <sub>(VH)</sub> , IN <sub>(WH)</sub> -COM(H)		2.6	V
V <sub>IN(OFF)</sub>	Turn-Off Threshold Voltage	IN <sub>(UL)</sub> , IN <sub>(VL)</sub> , IN <sub>(WL)</sub> -COM(L)	0.8		V

## 5.7 Bootstrap Circuit Design

### 5.7.1. Operation of Bootstrap Circuit

The V<sub>BS</sub> voltage, which is the voltage difference between VB (U, V, W) and VS (U, V, W), provides the supply to the HVIC within the Motion SPM 2 series. This supply must be in the range of 13.0 V~18.5 V to ensure that the HVIC can fully drive the high-side IGBT. The under-voltage lockout protection for V<sub>BS</sub> ensures that the HVIC does not drive the high-side IGBT if the V<sub>BS</sub> voltage drops below a specific voltage (*refer to the datasheet*). This function prevents the IGBT from operating in a high-dissipation mode.

There are a number of ways in which the V<sub>BS</sub> floating supply can be generated. One of them is the bootstrap method described here (refer to Figure 33). This method has the advantage of being simple and inexpensive. However, the duty cycle and on-time are limited by the requirement to refresh the charge in the bootstrap capacitor. The bootstrap supply is formed by a combination of a bootstrap diode, resistor, and capacitor. The current flow path of the bootstrap circuit is shown in Figure 33. When V<sub>S</sub> is pulled down to ground (low-side IGBT turn-on or low-side FRD freewheeling), the bootstrap capacitor (C<sub>BS</sub>) is charged through the bootstrap diode (D<sub>BS</sub>) and the resistor (R<sub>BS</sub>) from the V<sub>CC</sub> supply.



**Figure 33. Current Path of Bootstrap Circuit for the Supply Voltage (V<sub>BS</sub>) of a HVIC when Low-Side IGBT Turns On**

### 5.7.2. Selection of Bootstrap Capacitor Considering Initial Charging

Adequate on-time of the low-side IGBT to fully charge the bootstrap capacitor is required for initial bootstrap charging. The initial charging time (t<sub>charge</sub>) can be calculated by:

$$t_{\text{charge}} = C_{\text{BS}} \times R_{\text{BS}} \times \frac{1}{\Delta} \times \ln \frac{V_{\text{CC}}}{V_{\text{CC}} - V_{\text{BS(min)}} - V_{\text{F}} - V_{\text{LS}}} \quad (1)$$

where:

V<sub>F</sub> = Forward voltage drop across the bootstrap diode;

V<sub>BS(min)</sub> = The minimum value of the bootstrap capacitor;

V<sub>LS</sub> = Voltage drop across the low-side IGBT or load; and

Δ = Duty ratio of PWM.

When the bootstrap capacitor is charged initially; V<sub>CC</sub> drop voltage is generated based on initial charging method, V<sub>CC</sub> line SMPS output current, V<sub>CC</sub> source capacitance, and bootstrap capacitance. If V<sub>CC</sub> drop voltage reaches UV<sub>CCD</sub> level, the low side is shutdown and a fault signal is activated. To avoid this malfunction, related parameter and initial charging method should be considered. To reduce V<sub>CC</sub> voltage drop at initial charging, a large V<sub>CC</sub> source capacitor and selection of optimized low-side turn-on method are recommended. Adequate on-time duration of the low-side IGBT to fully charge the bootstrap capacitor is initially required before normal operation of PWM starts.

Figure 35 shows an example of initial bootstrap charging sequence. Once V<sub>CC</sub> establishes, V<sub>BS</sub> needs to be charged by turning on the low-side IGBTs. PWM signals are typically generated by an interrupt triggered by a timer with a fixed interval, based on the switching carrier frequency. Therefore, it is desired to maintain this structure without creating complementary high-side PWM signals. The capacitance of V<sub>CC</sub> should be sufficient to supply necessary charge to V<sub>BS</sub> capacitance in all three phases. If a normal PWM operation starts before V<sub>BS</sub> reaches V<sub>UVLO</sub> reset level, the high-side IGBTs cannot switch without creating a fault signal. It may lead to a failure of motor start in some applications. If three phases are charged synchronously, initial charging current through a single shunt resistor may exceed the over-current protection level. Therefore, initial charging time for bootstrap capacitors should be separated, as shown in Figure 35. The effect of the bootstrap capacitance factor and charging method (low-side IGBT driving method) is shown in Figure 36.



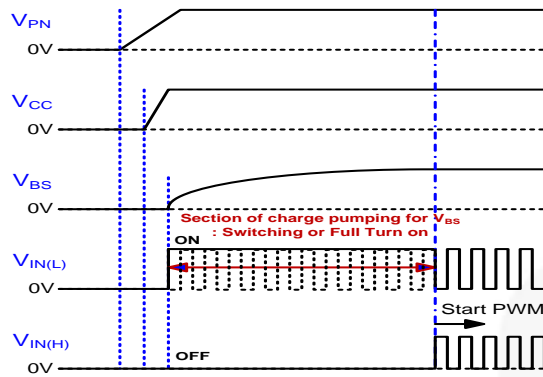


Figure 34. Timing Chart of Initial Bootstrap Charging

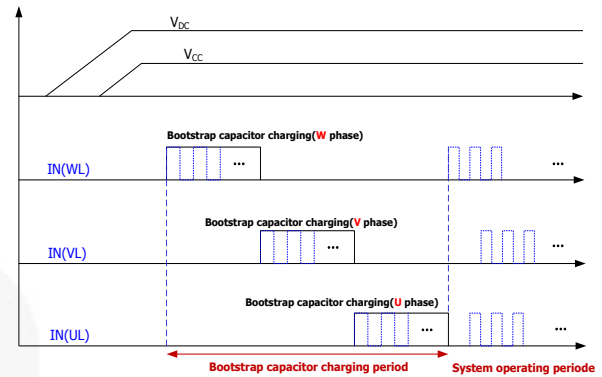


Figure 35. Recommended Initial Bootstrap Capacitors Charging Sequence

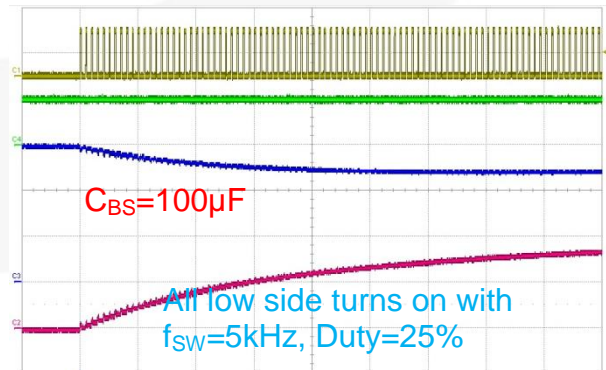
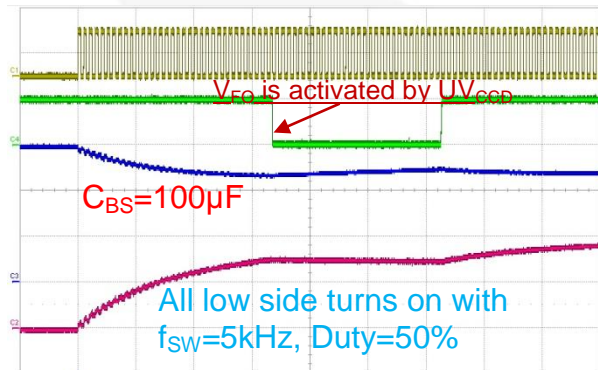
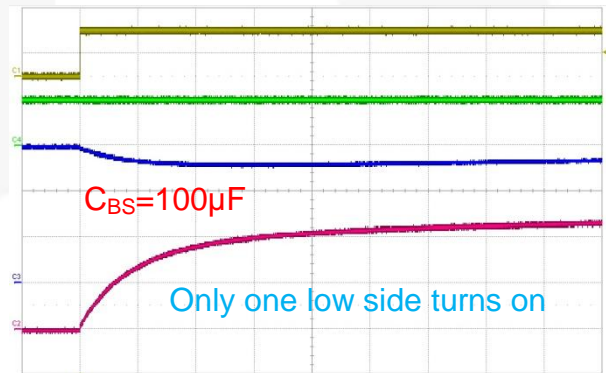
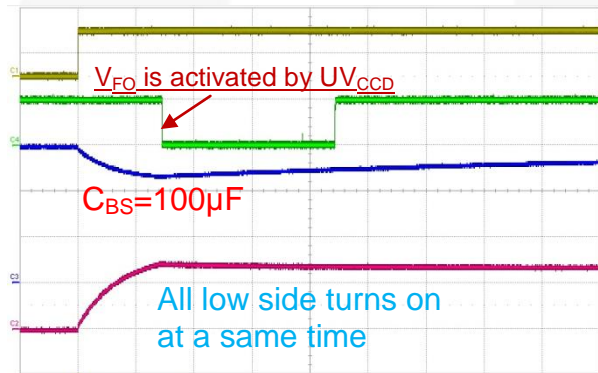
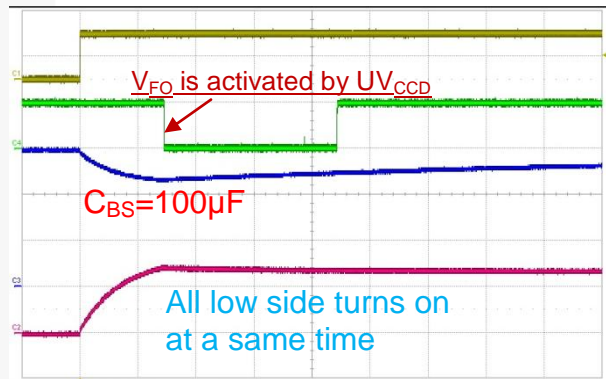
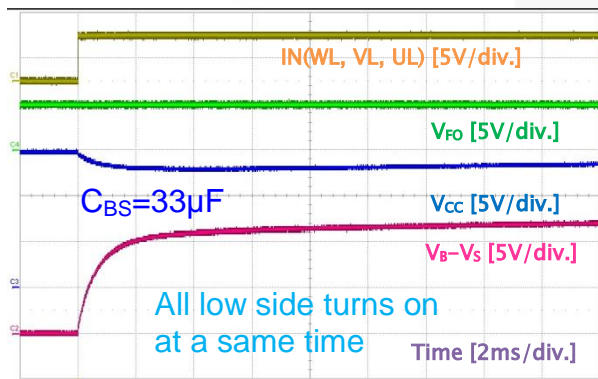


Figure 36. Initial Charging According to Bootstrap Capacitance and Charging Method  
(Ref. Condition:  $V_{CC}=15\text{ V}/300\text{ mA}$ ,  $V_{CC}$  Capacitor=220  $\mu\text{F}$ , Bootstrap Capacitor=100  $\mu\text{F}$ ,  $R_{BS}=20\ \Omega$ )

### 5.7.3. Selection of Bootstrap Capacitor Considering Operating

The bootstrap capacitance can be calculated by:

$$C_{BS} = \frac{I_{Leak} \times \Delta t}{\Delta V_{BS}}$$

where:

$\Delta t$ : maximum on pulse width of high-side IGBT;

$\Delta V_{BS}$ : the allowable discharge voltage of the  $C_{BS}$  (voltage ripple)

$I_{Leak}$ : maximum discharge current of the  $C_{BS}$ .

Mainly via the following mechanisms:

- Gate charge for turning the high-side IGBT on
- Quiescent current to the high-side circuit in HVIC
- Level-shift charge required by level-shifters in HVIC
- Leakage current in the bootstrap diode
- $C_{BS}$  capacitor leakage current (ignored for non-electrolytic capacitors)
- Bootstrap diode reverse recovery charge

Practically, 6.5 mA of  $I_{Leak}$  is recommended for the Motion SPM 2 family. By considering dispersion and reliability, the capacitance is generally selected to be 2~3 times the calculated one. The  $C_{BS}$  is only charged when the high-side IGBT is off and the  $V_{S(x)}$  voltage is pulled down to ground.

The on-time of the low-side IGBT must be sufficient to for the charge drawn from the  $C_{BS}$  capacitor to be fully replenished. This creates an inherent minimum on-time of the low-side IGBT (or off-time of the high-side IGBT).

#### Calculation Examples of Bootstrap Capacitance A

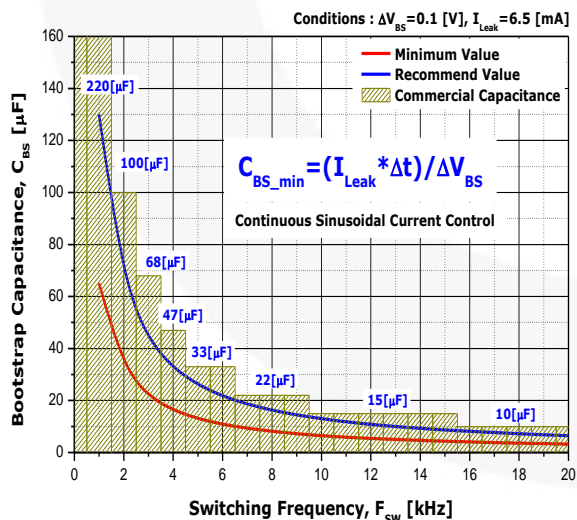


Figure 37. Capacitance of Bootstrap Capacitor on Variation of Switching Frequency

Based on switching frequency and recommended  $\Delta V_{BS}$

$I_{Leak}$ : circuit current = 6.5 mA (recommended value)

- $\Delta V_{BS}$ : discharged voltage = 0.1 V (recommended value)
- $\Delta t$ : maximum on pulse width of high-side IGBT = 0.2 ms (depends on application)

$$C_{BS\_min} = \frac{I_{Leak} \times \Delta t}{\Delta V_{BS}} = \frac{6.5 \text{ mA} \times 0.2 \text{ ms}}{0.1 \text{ V}} = 13 \times 10^{-6}$$

→ More than 2 times → 26 μF (33 μF STD value)

Table 19. Operating VBS Supply Current

Symbol	Conditions	Device	Max.	Unit
IPBS	$V_{CC} = V_{BS} = 15 \text{ V}$ , $f_{PWM} = 20 \text{ kHz}$ , Duty = 50%, Applied to one PWM Signal Input for High-Side	FNA25060	6.5	mA

Note:

- The capacitance value can be changed according to the switching frequency, the capacitor selected, and the recommended  $V_{BS}$  voltage of 13.0~18.5 V (from datasheet). The above result is just a calculation example. This value can be changed according to the actual control method and lifetime of the component.

#### Calculation Examples of Bootstrap Capacitance B

Based on operating conditions,  $UV_{BS}$  function, and allowable recommended  $V_{B(x)} - V_{S(x)}$ .

To avoid unexpected under-voltage protection and to keep  $V_{BS}$  within recommended value, bootstrap capacitance should be selected based on the operating conditions. Bootstrap voltage ripple is influenced by bootstrap resistor, load condition, output frequency, and switching frequency. Check the bootstrap voltage under the maximum load condition in the system. Figure 38 shows example of  $V_{B(x)} - V_{S(x)}$  ripple voltage during operation.

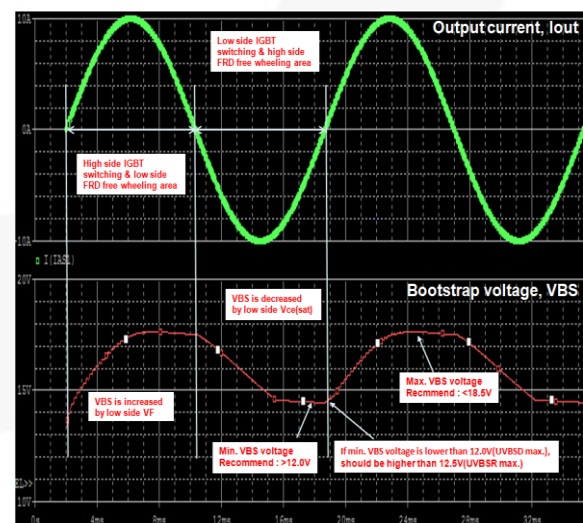


Figure 38. Recommendation of Bootstrap Ripple Voltage during Operation

## 5.8 Built-in Bootstrap Diode

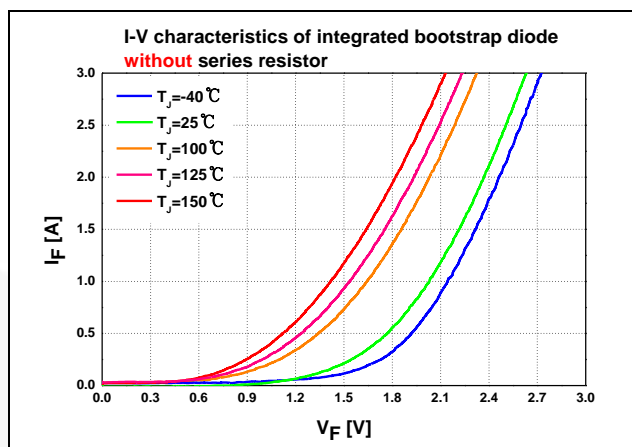
When the high-side IGBT or FRD conducts, the bootstrap diode ( $D_{BS}$ ) supports the entire bus voltage. A withstand voltage of more than 600 V is recommended for the bootstrap diode. It is important that this diode should be fast recovery (recovery time < 100 ns) to minimize the amount of charge fed back from the bootstrap capacitor into the  $V_{CC}$  supply. Normally, bootstrap circuit consists of bootstrap diode ( $D_{BS}$ ), bootstrap resistor ( $R_{BS}$ ), and bootstrap capacitor ( $C_{BS}$ ). I-V characteristics of Motion SPM 2 bootstrap diode are shown in Figure 39 and Figure 40. The bootstrap resistor ( $R_{BS}$ ) slows down the  $dV_{BS}/dt$  and limits initial charging current ( $I_{charge}$ ) of bootstrap capacitor. To prevent large inrush current at initial bootstrap capacitor charging, an additional series resistor should be used for current limitation. Large inrush current can result in over-current protection and stress of bootstrap diode. Guaranteed pulse current of bootstrap diode is limited by 2 A; therefore, minimum 10  $\Omega$  series resistor should be used for the current limitation. Generally, tens of  $\Omega$  is recommended as  $R_{BS}$ . For the selection of  $R_{BS}$ , pulse power rating should be considered for initial charging of bootstrap capacitor. To use a large bootstrap capacitor, high pulse power rating is required for the bootstrap resistor. An example of resistor pulse power rating is shown in Figure 41.

The characteristics of Motion SPM 2 bootstrap diode are:

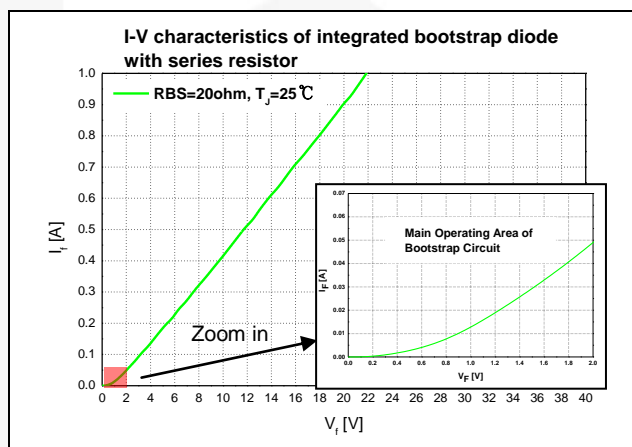
- Fast recovery diode: 1200 V/1 A
- $t_{rr}$ : 80 ns (typical)

**Table 20. Specification for Bootstrap Diode**

Symbol	Parameter	Conditions	Typ.	Unit
$V_F$	Forward-Drop Voltage	$I_F=1$ A, $T_C=25^\circ\text{C}$	2.2	V
$t_{rr}$	Reverse-Recovery Time	$I_F=1$ A, $T_C=25^\circ\text{C}$ , $di_F/dt=50$ A/ $\mu\text{s}$	80	ns

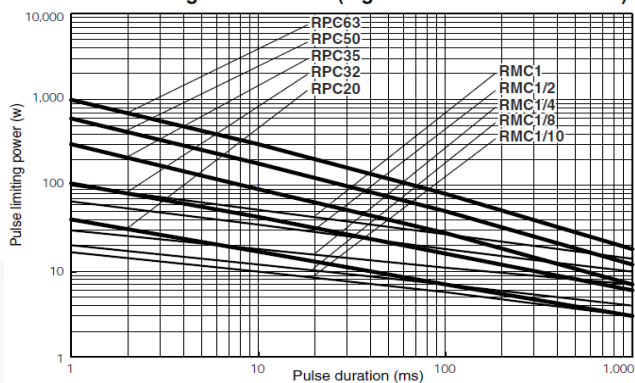


**Figure 39. I-V Characteristics of Integrated Bootstrap Diode Series without Series Resistor**



**Figure 40. I-V Characteristics of Integrated Bootstrap Diode Series with Series Resistor**

### ●1Pulse Limiting Power Curve (e.g 100 $\Omega$ value for reference)



**Figure 41. Example of Pulse Power Curve of Resistor (from KAMAYA OHM)**

## 5.9 Circuit of NTC Thermistor (Temperature Monitoring of Module)

Motion SPM 2 series include a Negative Temperature Coefficient (NTC) thermistor for temperature sensing inside the module. This thermistor is located in the DBC substrate with the power chip (IGBT/FRD) and accurately reports the temperature of the power chip (see Figure 43). Normally, circuit designers use two kinds of circuit for temperature protection (monitoring) by NTC thermistor. One is circuit by Analog-Digital Converter (ADC). The other is circuit by comparator. Figure 45 and Figure 46 show examples of both circuits for NTC thermistor.

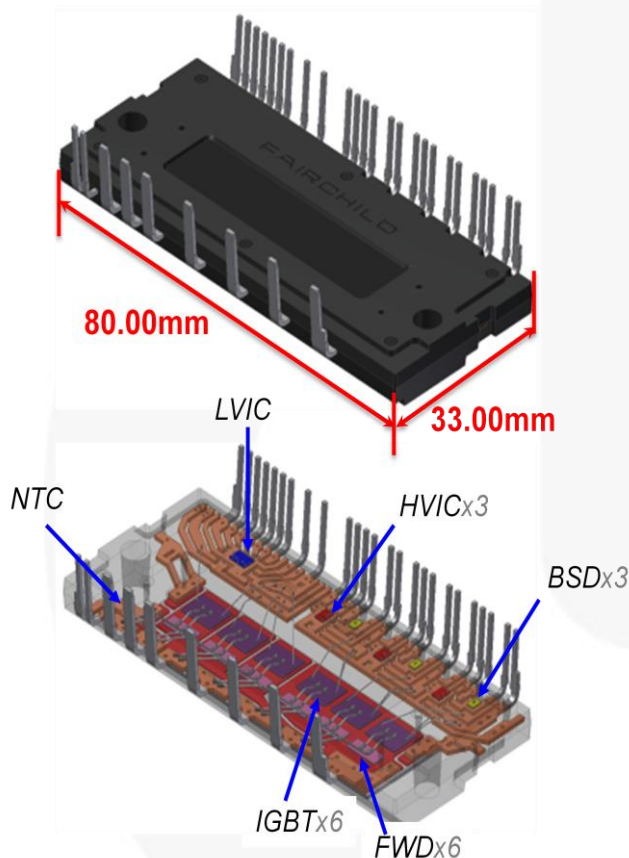


Figure 42. 600-V Motion SPM 2 Series

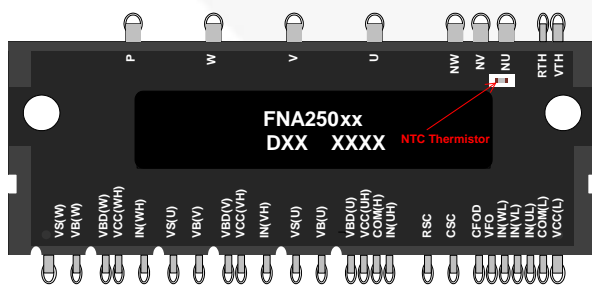


Figure 43. Location of NTC Thermistor in 600-V Motion SPM 2 Series

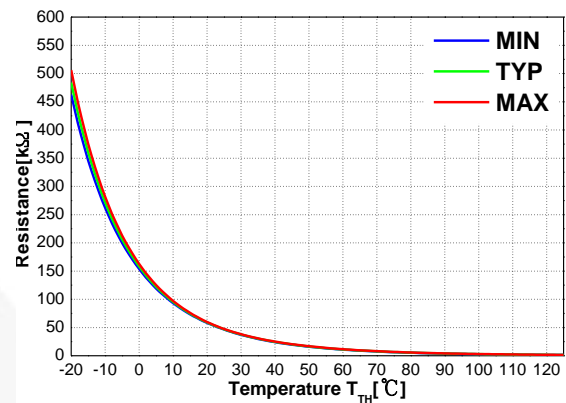


Figure 44. R-T Curve of NTC Thermistor

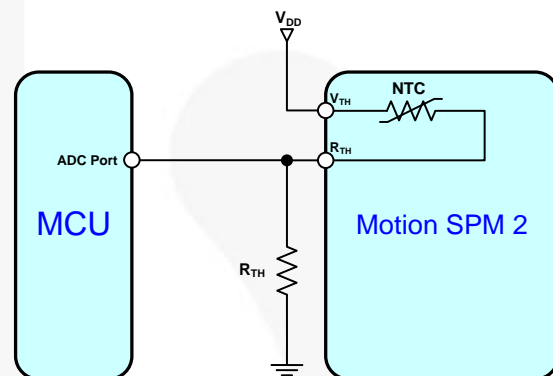


Figure 45. OT Protection Circuit by MCU

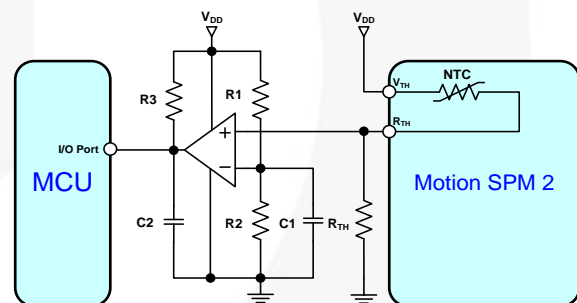


Figure 46. OT Protection Circuit by Comparator

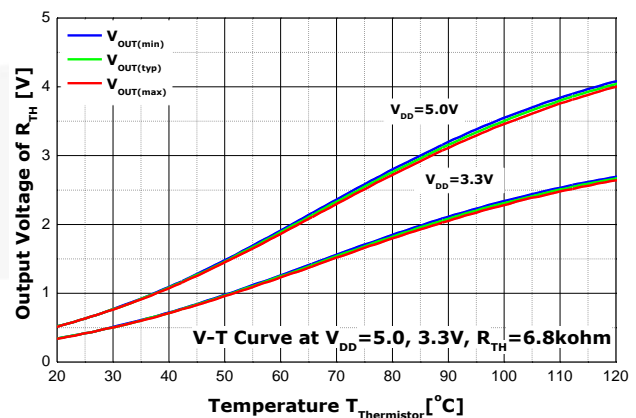


Figure 47. V-T Curve of Figure 45

**Table 21. R-T Table of NTC Thermistor**

T <sub>NTC</sub> (°C)	R <sub>min</sub> (kΩ)	R <sub>cent</sub> (kΩ)	R <sub>max</sub> (kΩ)	T <sub>NTC</sub> (°C)	R <sub>min</sub> (kΩ)	R <sub>cent</sub> (kΩ)	R <sub>max</sub> (kΩ)
0	153.8063	158.2144	162.7327	61	10.4594	10.8007	11.1520
1	146.0956	150.1651	154.3326	62	10.0746	10.4091	10.7536
2	138.8168	142.5725	146.4152	63	9.7058	10.0336	10.3714
3	131.9431	135.4081	138.9502	64	9.3522	9.6734	10.0046
4	125.4497	128.6453	131.9091	65	9.0133	9.3279	9.6525
5	119.3135	122.2594	125.2655	66	8.6882	8.9963	9.3145
6	113.5129	116.2273	118.9947	67	8.3764	8.6782	8.9899
7	108.0276	110.5275	113.0739	68	8.0773	8.3727	8.6782
8	102.8388	105.1398	107.4814	69	7.7902	8.0795	8.3787
9	97.9288	100.0454	102.1974	70	7.5147	7.7979	8.0910
10	93.2812	95.2267	97.2031	71	7.2496	7.5268	7.8138
11	88.8803	90.6673	92.4810	72	6.9950	7.2663	7.5474
12	84.7119	86.3519	88.0148	73	6.7505	7.0160	7.2913
13	80.7624	82.2661	83.7894	74	6.5157	6.7755	7.0450
14	77.0190	78.3963	79.7903	75	6.2901	6.5443	6.8082
15	73.4700	74.7302	76.0043	76	6.0739	6.3227	6.5810
16	70.1042	71.2558	72.4189	77	5.8662	6.1096	6.3624
17	66.9112	67.9620	69.0224	78	5.6665	5.9046	6.1521
18	63.8812	64.8386	65.8039	79	5.4745	5.7075	5.9498
19	61.0050	61.8759	62.7530	80	5.2899	5.5178	5.7549
20	58.2739	59.0647	59.8601	81	5.1129	5.3358	5.5680
21	55.6798	56.3961	57.1160	82	4.9426	5.1607	5.3879
22	53.2152	53.8628	54.5127	83	4.7788	4.9921	5.2145
23	50.8732	51.4569	52.0422	84	4.6211	4.8299	5.0475
24	48.6469	49.1715	49.6969	85	4.4694	4.6736	4.8866
25	46.5300	47.0000	47.4700	86	4.3228	4.5226	4.7310
26	44.4567	44.9360	45.4159	87	4.1817	4.3771	4.5811
27	42.4868	42.9737	43.4618	88	4.0459	4.2369	4.4366
28	40.6147	41.1075	41.6021	89	3.9150	4.1019	4.2973
29	38.8351	39.3323	39.8319	90	3.7890	3.9717	4.1629
30	37.1428	37.6431	38.1463	91	3.6675	3.8463	4.0334
31	35.5329	36.0351	36.5408	92	3.5505	3.7253	3.9084
32	34.0011	34.5041	35.0111	93	3.4377	3.6087	3.7879
33	32.5433	33.0462	33.5534	94	3.3290	3.4963	3.6716
34	31.1555	31.6573	32.1640	95	3.2242	3.3878	3.5593
35	29.8340	30.3339	30.8392	96	3.1235	3.2836	3.4515
36	28.5760	29.0734	29.5764	97	3.0264	3.1830	3.3473
37	27.3776	27.8717	28.3720	98	2.9328	3.0860	3.2468
38	26.2356	26.7260	27.2228	99	2.8425	2.9923	3.1497
39	25.1472	25.6332	26.1261	100	2.7553	2.9019	3.0559
40	24.1094	24.5907	25.0792	101	2.6712	2.8146	2.9654
41	23.1198	23.5960	24.0796	102	2.5901	2.7303	2.8779
42	22.1759	22.6466	23.1249	103	2.5117	2.6489	2.7933

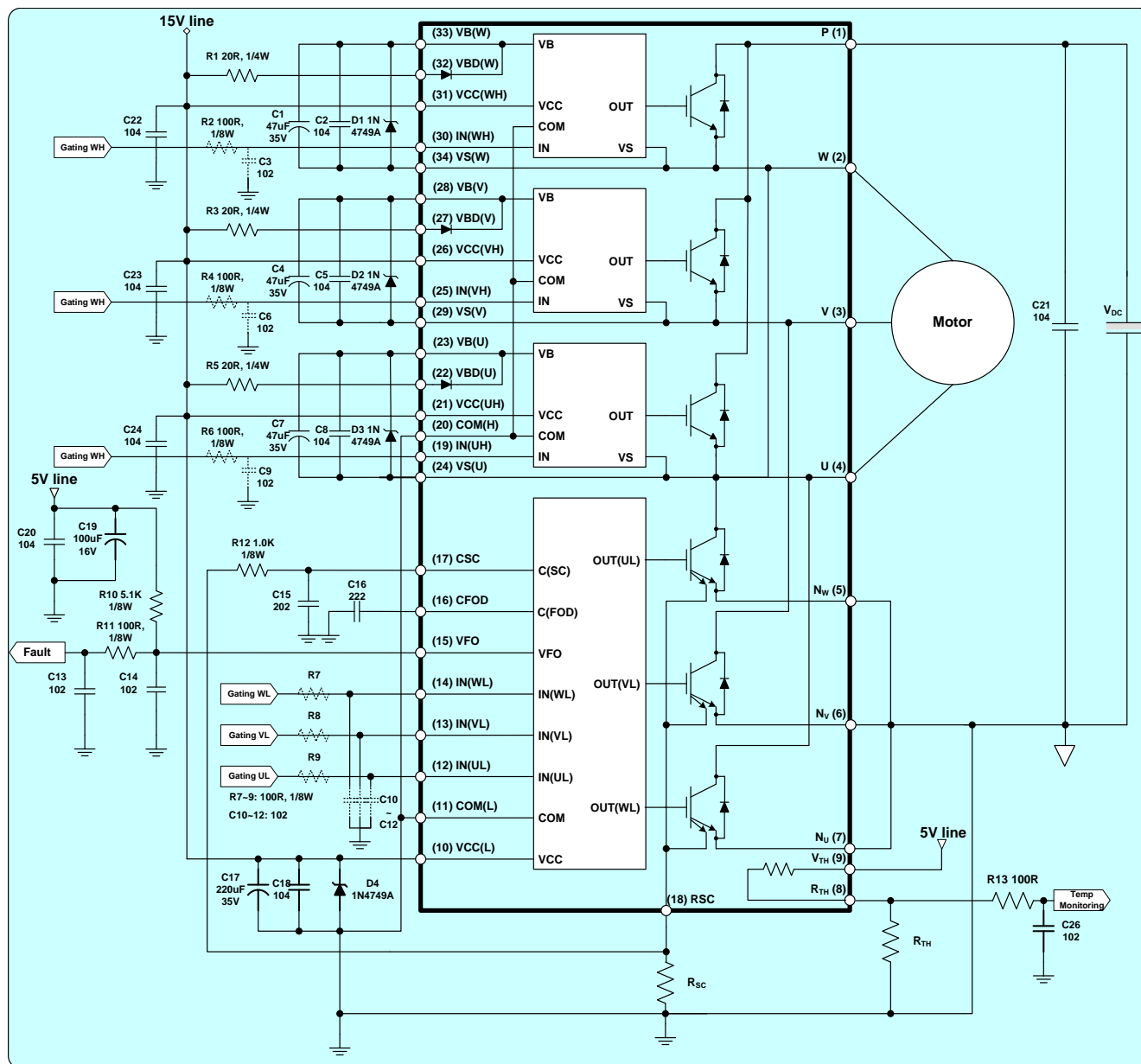


$T_{NTC}$ (°C)	$R_{min}$ (k $\Omega$ )	$R_{cent}$ (k $\Omega$ )	$R_{max}$ (k $\Omega$ )	$T_{NTC}$ (°C)	$R_{min}$ (k $\Omega$ )	$R_{cent}$ (k $\Omega$ )	$R_{max}$ (k $\Omega$ )
43	21.2753	21.7401	22.2129	104	2.4360	2.5703	2.7117
44	20.4158	20.8746	21.3416	105	2.3630	2.4943	2.6327
45	19.5953	20.0478	20.5088	106	2.2921	2.4206	2.5560
46	18.8120	19.2580	19.7126	107	2.2236	2.3493	2.4819
47	18.0638	18.5032	18.9514	108	2.1575	2.2805	2.4102
48	17.3492	17.7818	18.2234	109	2.0936	2.2139	2.3409
49	16.6663	17.0921	17.5269	110	2.0319	2.1496	2.2739
50	16.0137	16.4325	16.8605	111	1.9725	2.0877	2.2094
51	15.3899	15.8016	16.2227	112	1.9151	2.0278	2.1470
52	14.7934	15.1981	15.6122	113	1.8596	1.9699	2.0866
53	14.2230	14.6205	15.0277	114	1.8060	1.9139	2.0282
54	13.6773	14.0677	14.4678	115	1.7541	1.8598	1.9716
55	13.1552	13.5385	13.9316	116	1.7042	1.8076	1.9171
56	12.6556	13.0318	13.4178	117	1.6559	1.7572	1.8644
57	12.1774	12.5465	12.9255	118	1.6092	1.7083	1.8134
58	11.7195	12.0815	12.4536	119	1.564	1.6611	1.7639
59	11.2810	11.6361	12.0011	120	1.5203	1.6153	1.7161
60	10.8610	11.2091	11.5673				

## 6. Print Circuit Board (PCB) Design

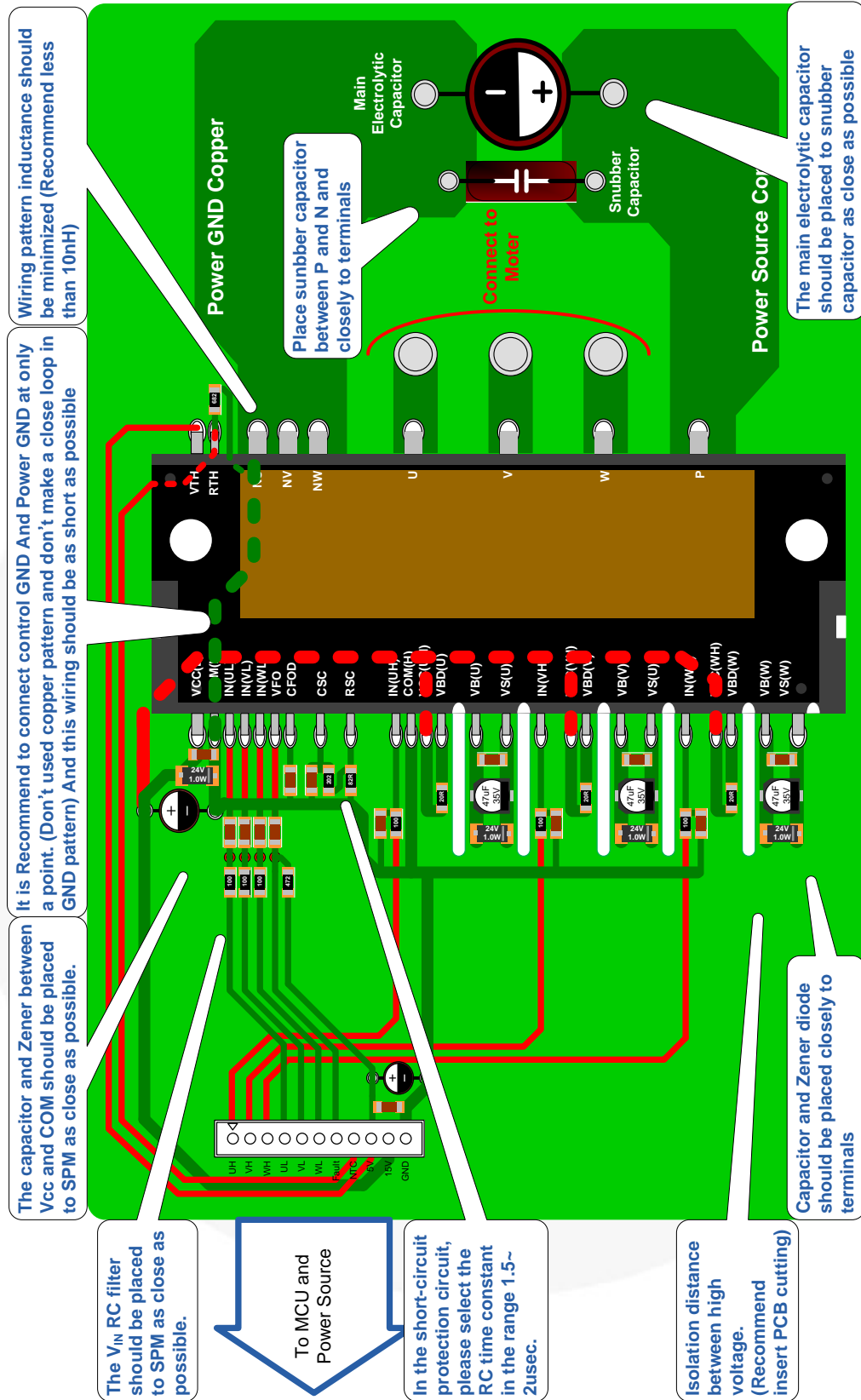
## 6.1 General Application Circuit Example

Figure 48 shows a general application circuitry of interface schematic with control signals connected directly to a MCU. Figure 49 shows guidance of PCB layout for Motion SPM 2 series.



### Figure 48. General Application Circuitry for Motion SPM 2 Series

## 6.2 PCB Layout Guidance



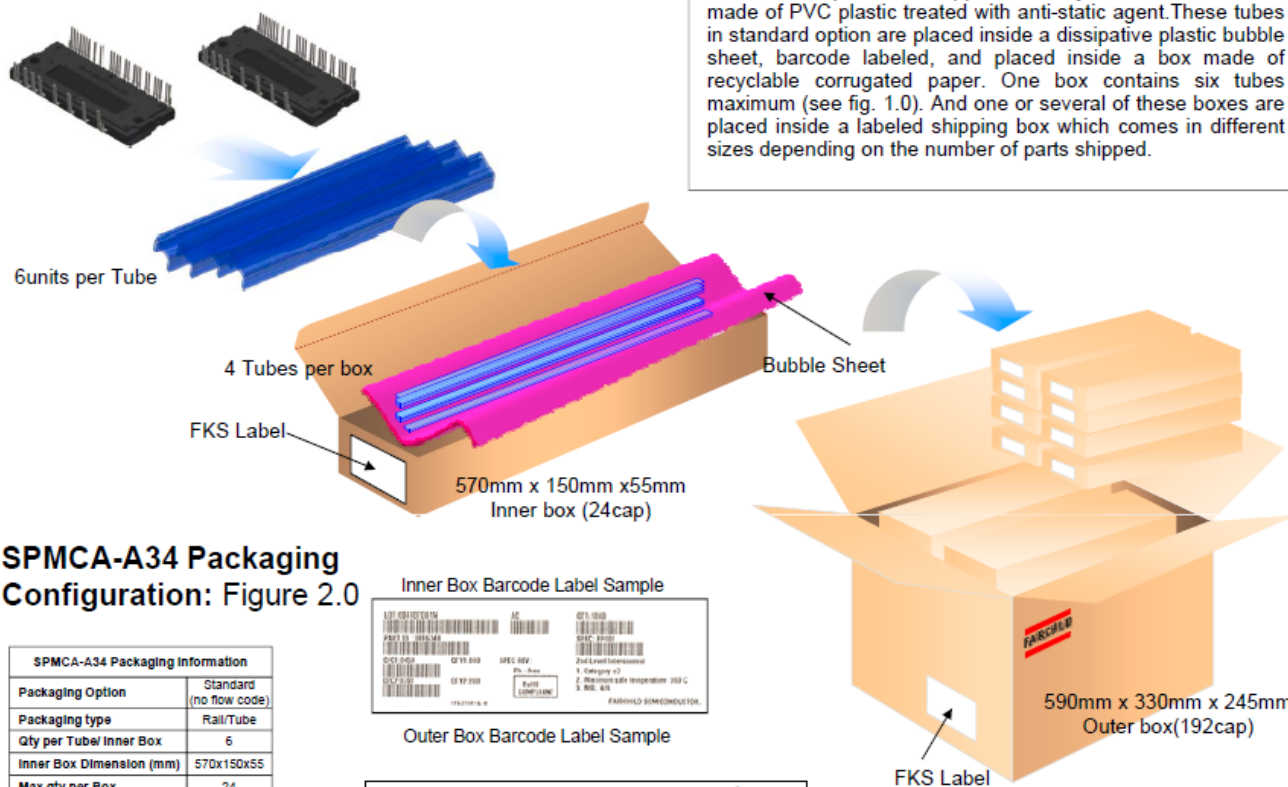
Large DIP SPM (SPM2 PKG) Design for PCB Layout (Direct coupling)

Figure 49. Print Circuit Board (PCB) Layout Guidance for Motion SPM 2 Series



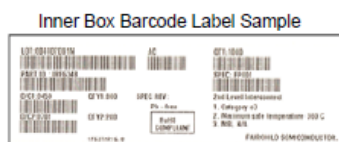
## 7. Packing Information

### SPMCA-A34 Tube Packing Configuration: Figure 1.0

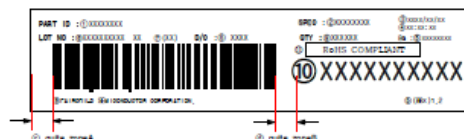


### SPMCA-A34 Packaging Configuration: Figure 2.0

SPMCA-A34 Packaging Information	
Packaging Option	Standard (no flow code)
Packaging type	Rail/Tube
Qty per Tube/ Inner Box	6
Inner Box Dimension (mm)	570x150x55
Max qty per Box	24
Outer Box Dimension (mm)	590x330x245
Max qty per Box	192
Weight per unit (gm)	-
Note/Comments	

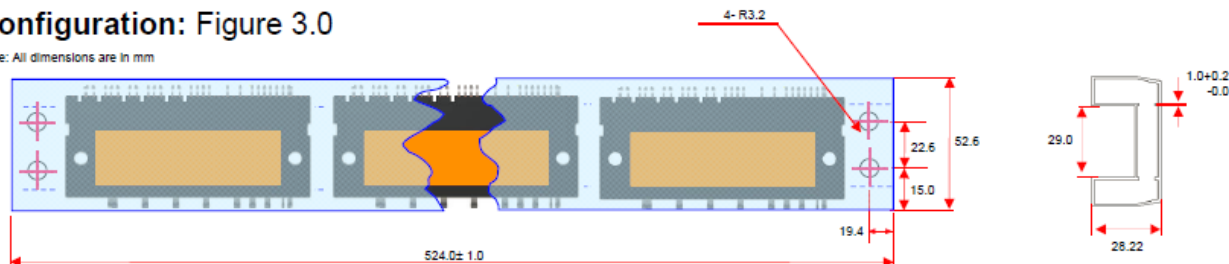


Outer Box Barcode Label Sample



### SPMCA-A34 Tube Configuration: Figure 3.0

Note: All dimensions are in mm



#### NOTES:

- A : ALL DIMENSION ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED
- B : DRAWING FILE NAME : PKG-MOD34BAREV2

Figure 50. Packing Information

## Related Resources

[\*AN-9076—Motion SPM 2 Series Mounting Guidance\*](#)

[\*AN-9122—600-V Motion SPM 2 Series Thermal Performance by Mounting Torque\*](#)

[\*FNA25060 Product Information\*](#)

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